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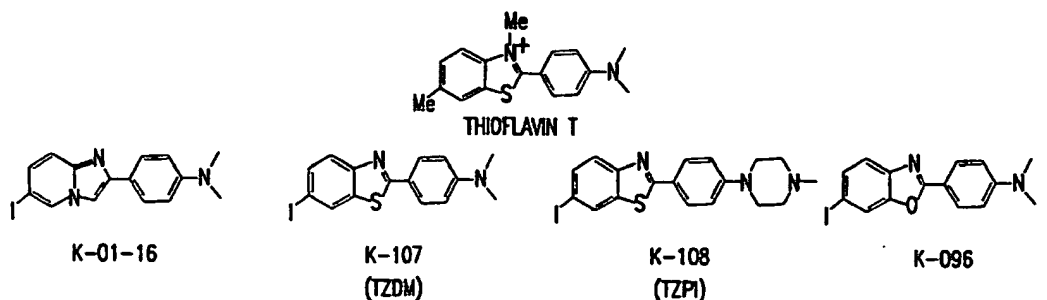
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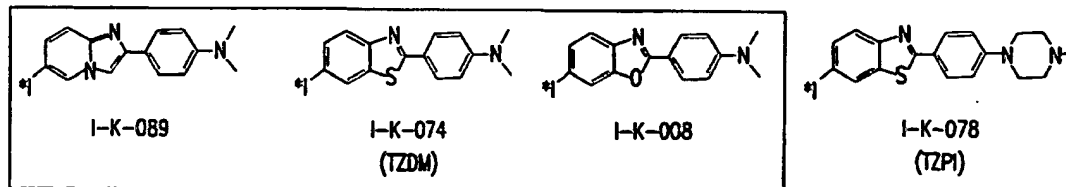
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(54) Title: AMYLOID PLAQUE AGGREGATION INHIBITORS AND DIAGNOSTIC IMAGING AGENTS



K_i OF THE CORRESPONDING BROMO- AND IODO- COMPOUNDS (INHIBITION ON BINDING TO A β (1-40) AGGREGATES VS ¹²⁵I-TZDM)

Br-	10.3 nM	1.9nM	0.9 nM	NA
I-	15.0 nM	1.6nM	5.4 nM	0.8 nM



(57) Abstract: This invention relates to a method of imaging amyloid deposits and to labeled compounds, and methods of making labeled compounds useful in imaging amyloid deposits. This invention also relates to compounds, and methods of making compounds for inhibiting the aggregation of amyloid proteins to form amyloid deposits, and a method of delivering a therapeutic agent to amyloid deposits.



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AMYLOID PLAQUE AGGREGATION INHIBITORS AND DIAGNOSTIC IMAGING AGENTS

STATEMENT REGARDING FEDERALLY-SPONSORED RESEARCH AND DEVELOPMENT

[0001] Part of the work performed during development of this invention utilized U.S. Government funds. The U.S. Government has certain rights in this invention under grant numbers NS-18509 and PO1 AG-11542 awarded by the Institute for the Study of Aging.

BACKGROUND OF THE INVENTION

Field of the Invention

[0002] This invention relates to novel bioactive compounds, methods of diagnostic imaging using radiolabeled compounds, and methods of making radiolabeled compounds.

Background Art

[0003] Alzheimer's disease (AD) is a progressive neurodegenerative disorder characterized by cognitive decline, irreversible memory loss, disorientation, and language impairment. Postmortem examination of AD brain sections reveals abundant senile plaques (SPs) composed of amyloid- β (A β) peptides and numerous neurofibrillary tangles (NFTs) formed by filaments of highly phosphorylated tau proteins (for recent reviews and additional citations see Ginsberg, S. D., *et al.*, "Molecular Pathology of Alzheimer's Disease and Related Disorders," in *Cerebral Cortex: Neurodegenerative and Age-related Changes in Structure and Function of Cerebral Cortex*, Kluwer Academic/Plenum, NY (1999), pp. 603-654; Vogelsberg-Ragaglia, V., *et al.*, "Cell Biology of Tau and

Cytoskeletal Pathology in Alzheimer's Disease," *Alzheimer's Disease*, Lippincot, Williams & Wilkins, Philadelphia, PA (1999), pp. 359-372). Familial AD (FAD) is caused by multiple mutations in the A precursor protein (APP), presenilin 1 (PS1) and presenilin 2 (PS2) genes (Ginsberg, S. D., *et al.*, "Molecular Pathology of Alzheimer's Disease and Related Disorders," in *Cerebral Cortex: Neurodegenerative and Age-related Changes in Structure and Function of Cerebral Cortex*, Kluwer Academic/Plenum, NY (1999), pp. 603-654; Vogelsberg-Ragaglia, V., *et al.*, "Cell Biology of Tau and Cytoskeletal Pathology in Alzheimer's Disease," *Alzheimer's Disease*, Lippincot, Williams & Wilkins, Philadelphia, PA (1999), pp. 359-372).

[0004] While the exact mechanisms underlying AD are not fully understood, all pathogenic FAD mutations studied thus far increase production of the more amyloidogenic 42-43 amino-acid long form of the A β peptide. Thus, at least in FAD, dysregulation of A β production appears to be sufficient to induce a cascade of events leading to neurodegeneration. Indeed, the amyloid cascade hypothesis suggests that formation of extracellular fibrillar A β aggregates in the brain may be a pivotal event in AD pathogenesis (Selkoe, D. J., "Biology of B-amyloid Precursor Protein and the Mechanism of Alzheimer's Disease," *Alzheimer's Disease*, Lippincot Williams & Wilkins, Philadelphia, PA (1999), pp. 293-310; Selkoe, D. J., *J. Am. Med. Assoc.* 283:1615-1617 (2000); Naslund, J., *et al.*, *J. Am. Med. Assoc.* 283:1571-1577 (2000); Golde, T. E., *et al.*, *Biochimica et Biophysica Acta* 1502:172-187 (2000)).

[0005] Various approaches in trying to inhibit the production and reduce the accumulation of fibrillar A β in the brain are currently being evaluated as potential therapies for AD (Skovronsky, D. M. and Lee, V. M., *Trends Pharmacol. Sci.* 21:161-163 (2000); Vassar, R., *et al.*, *Science* 286:735-741 (1999); Wolfe, M. S., *et al.*, *J. Med. Chem.* 41:6-9 (1998); Moore, C. L., *et al.*, *J. Med. Chem.* 43:3434-3442 (2000); Findeis, M. A., *Biochimica et Biophysica Acta* 1502:76-84 (2000); Kuner, P., Bohrmann, *et al.*, *J. Biol. Chem.* 275:1673-1678 (2000)). It is therefore of great interest to develop ligands that specifically bind fibrillar A β aggregates. Since extracellular SPs are accessible targets, these new ligands could be used as *in vivo* diagnostic tools and as probes to visualize

the progressive deposition of A β in studies of AD amyloidogenesis in living patients.

[0006] To this end, several interesting approaches for developing fibrillar A β aggregate-specific ligands have been reported (Ashburn, T. T., *et al.*, *Chem. Biol.* 3:351-358 (1996); Han, G., *et al.*, *J. Am. Chem. Soc.* 118:4506-4507 (1996); Klunk, W. E., *et al.*, *Biol. Psychiatry* 35:627 (1994); Klunk, W. E., *et al.*, *Neurobiol. Aging* 16:541-548 (1995); Klunk, W. E., *et al.*, *Society for Neuroscience Abstract* 23:1638 (1997); Mathis, C. A., *et al.*, *Proc. XIIth Intl. Symp. Radiopharm. Chem., Uppsala, Sweden*:94-95 (1997); Lorenzo, A. and Yankner, B. A., *Proc. Natl. Acad. Sci. U.S.A.* 91:12243-12247 (1994); Zhen, W., *et al.*, *J. Med. Chem.* 42:2805-2815 (1999)). The most attractive approach is based on highly conjugated chrysamine-G (CG) and Congo red (CR), and the latter has been used for fluorescent staining of SPs and NFTs in postmortem AD brain sections (Ashburn, T. T., *et al.*, *Chem. Biol.* 3:351-358 (1996); Klunk, W. E., *et al.*, *J. Histochem. Cytochem.* 37:1273-1281 (1989)). The inhibition constants (K_i) for binding to fibrillar A β aggregates of CR, CG, and 3'-bromo- and 3'-iodo derivatives of CG are 2,800, 370, 300 and 250 nM, respectively (Mathis, C. A., *et al.*, *Proc. XIIth Intl. Symp. Radiopharm. Chem., Uppsala, Sweden*:94-95 (1997)). These compounds have been shown to bind selectively to A β (1-40) peptide aggregates *in vitro* as well as to fibrillar A β deposits in AD brain sections (Mathis, C. A., *et al.*, *Proc. XIIth Intl. Symp. Radiopharm. Chem., Uppsala, Sweden*:94-95 (1997)).

[0007] Amyloidosis is a condition characterized by the accumulation of various insoluble, fibrillar proteins in the tissues of a patient. An amyloid deposit is formed by the aggregation of amyloid proteins, followed by the further combination of aggregates and/or amyloid proteins.

[0008] In addition to the role of amyloid deposits in Alzheimer's disease, the presence of amyloid deposits has been shown in diseases such as Mediterranean fever, Muckle-Wells syndrome, idiopathic myeloma, amyloid polyneuropathy, amyloid cardiomyopathy, systemic senile amyloidosis, amyloid polyneuropathy, hereditary cerebral hemorrhage with amyloidosis, Down's syndrome, Scrapie, Creutzfeldt-Jacob disease, Kuru, Gerstmann-Straussler-Scheinker syndrome,

medullary carcinoma of the thyroid, Isolated atrial amyloid, β_2 -microglobulin amyloid in dialysis patients, inclusion body myositis, β_2 -amyloid deposits in muscle wasting disease, and Islets of Langerhans diabetes Type II insulinoma.

[0009] Thus, a simple, noninvasive method for detecting and quantitating amyloid deposits in a patient has been eagerly sought. Presently, detection of amyloid deposits involves histological analysis of biopsy or autopsy materials. Both methods have drawbacks. For example, an autopsy can only be used for a postmortem diagnosis.

[0010] The direct imaging of amyloid deposits *in vivo* is difficult, as the deposits have many of the same physical properties (e.g., density and water content) as normal tissues. Attempts to image amyloid deposits using magnetic resonance imaging (MRI) and computer-assisted tomography (CAT) have been disappointing and have detected amyloid deposits only under certain favorable conditions. In addition, efforts to label amyloid deposits with antibodies, serum amyloid P protein, or other probe molecules have provided some selectivity on the periphery of tissues, but have provided for poor imaging of tissue interiors.

[0011] Potential ligands for detecting A β aggregates in the living brain must cross the intact blood-brain barrier. Thus brain uptake can be improved by using ligands with relatively smaller molecular size (compared to Congo Red) and increased lipophilicity. Highly conjugated thioflavins (S and T) are commonly used as dyes for staining the A β aggregates in the AD brain (Elhaddaoui, A., *et al.*, *Biospectroscopy 1*: 351-356 (1995)). These compounds are based on benzothiazole, which is relatively small in molecular size. However, thioflavins contain an ionic quarternary amine, which is permanently charged and unfavorable for brain uptake.

[0012] Thus, it would be useful to have a noninvasive technique for imaging and quantitating amyloid deposits in a patient. In addition, it would be useful to have compounds that inhibit the aggregation of amyloid proteins to form amyloid deposits and a method for determining a compound's ability to inhibit amyloid protein aggregation.

BRIEF SUMMARY OF THE INVENTION

- [0013] The present invention provides novel compounds of Formula I, II, III or III' that bind preferentially to amyloid aggregates.
- [0014] The present invention also provides diagnostic compositions comprising a radiolabeled compound of Formula I, II, III or III', and a pharmaceutically acceptable carrier or diluent.
- [0015] The invention further provides a method of imaging amyloid deposits, the method comprising introducing into a patient a detectable quantity of a labeled compound of Formula I, II, III or III' or a pharmaceutically acceptable salt, ester, amide, or prodrug thereof.
- [0016] The present invention also provides a method for inhibiting the aggregation of amyloid proteins, the method comprising administering to a mammal an amyloid inhibiting amount of a compound Formula I, II, III or III' or a pharmaceutically acceptable salt, ester, amide, or prodrug thereof.
- [0017] A further aspect of this invention is directed to methods and intermediates useful for synthesizing the amyloid inhibiting and imaging compounds of Formula I, II, III or III' described herein.

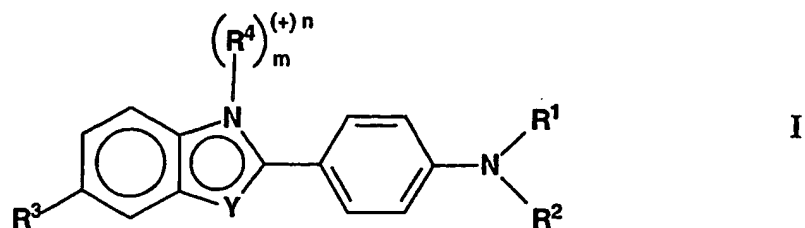
BRIEF DESCRIPTION OF THE FIGURE

- [0018] FIG. 1A and FIG. 1B depict representative compounds of the present invention and the binding data for these compounds.

DETAILED DESCRIPTION OF THE INVENTION

- [0019] A first aspect of the present invention is directed to compounds of the following Formula I:

-6-



or a pharmaceutically acceptable salt thereof,

wherein:

Y is CH, NR⁵, O, S or CH=N, where R⁵ is hydrogen or a C₁₋₄ alkyl;

m and n are both zero, or m and n are both 1;

R³ is CH₃, Br, I, F, ¹²⁵I, ¹³¹I, ¹²³I, ¹⁸F, ⁷⁶Br, ⁷⁷Br or Sn(alkyl)₃;

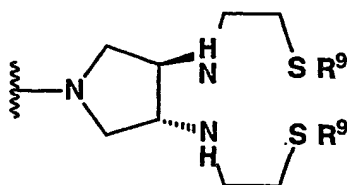
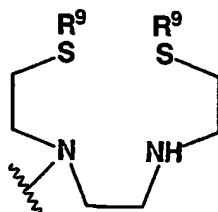
R¹ and R² are independently hydrogen, C₁₋₄ alkyl, C₂₋₄ aminoalkyl, C₁₋₄ haloalkyl, haloarylalkyl, -L-Ch, or R¹ and R² are taken together with the nitrogen to which they are attached to form a 5- to 7-member heterocyclic ring optionally having O, S or NR⁶ in said ring, where

R⁶ is hydrogen or C₁₋₄ alkyl; and

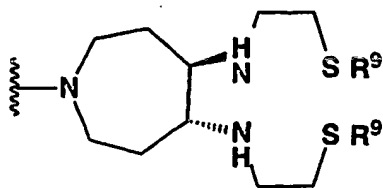
R⁴ is C₁₋₄ alkyl; and

L is a covalent bond or a linking group, such as -(CH₂)_n-, or -(CH₂)_n-C(O)- where n is 1-5; and

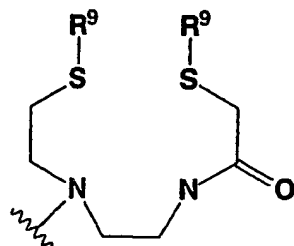
Ch is a tetradentate ligand capable of complexing with a metal, such as a ligand selected from the group consisting of:



and



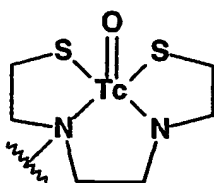
VI



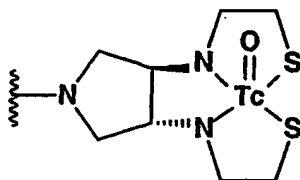
VII

where R^9 is hydrogen or a sulfur protecting group, such as methoxymethyl, methoxyethoxymethyl, *p*-methoxybenzyl or benzyl, and the other variable groups have the preferred values mentioned herein.

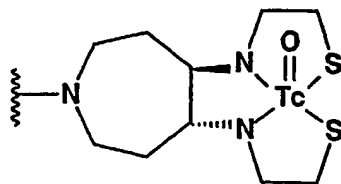
[0020] In this embodiment, compounds having Ch ligands, such as those of Formulae VIII, IX, X and XI are complexed with ^{99m}Tc -pertechnetate, as described herein to form metal chelates where Ch is selected from the group consisting of:



VIII

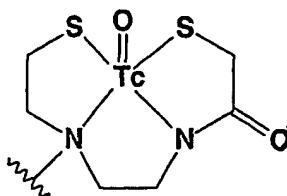


IX



X

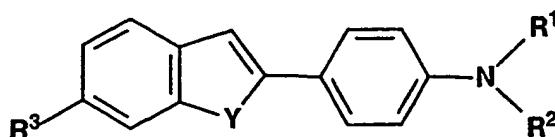
and



XI

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- [0021] Additionally, a rhenium radioisotope can be complexed with the Ch ligand.
- [0022] A preferred group of compounds falling within the scope of the present invention include compounds of Formula I wherein Y is selected from NR⁵, O or S. Especially preferred compounds of Formula I include compounds wherein Y is NR⁵ or S, most preferably Y is S.
- [0023] Preferred values of R⁵ in compounds of Formula I where Y is NR⁵ are hydrogen and C₁₋₄ alkyl, more preferably R⁵ is hydrogen or methyl, and most preferably R⁵ is hydrogen.
- [0024] A preferred value of m and n in compounds of Formula I is from zero to one, more preferably zero.
- [0025] Suitable values of R³ are Br, I, F, ¹²⁵I, ¹³¹I, ¹²³I, ¹⁸F, ⁷⁶Br, or ⁷⁷Br. Especially useful values of R³ are ¹²⁵I, ¹³¹I, ¹²³I, ¹⁸F, ⁷⁶Br, or ⁷⁷Br, more preferably ¹²³I, ¹³¹I, ⁷⁶Br or ⁷⁷Br, and most preferably ¹²³I. Preferred embodiments also include intermediates useful in the preparation of compounds of Formula I wherein R³ is Sn(alkyl)₃.
- [0026] Preferred compounds are those of Formula I wherein R¹ and R² are independently one of hydrogen, C₁₋₄ alkyl, C₁₋₄ haloalkyl, halophenyl(C₁₋₄)alkyl, or are taken together with the nitrogen to which they are attached to form a 5- to 7-member heterocyclic ring optionally having O or NR⁶ in said ring, where R⁶ is hydrogen or C₁₋₄ alkyl. Useful values of R¹ and R² include, independently, hydrogen, methyl, ethyl, propyl, isopropyl, butyl, *t*-butyl, isobutyl, 3-fluoropropyl, 4-fluorobutyl, or 4-fluorobenzyl, or R¹ and R² are taken together with the nitrogen to which they are attached to form a piperidinyl ring having NR⁶ in said ring, where R⁶ is hydrogen or methyl.
- [0027] The present invention is also directed to compounds of Formula II:



II

or a pharmaceutically acceptable salt thereof, wherein:

Y is O or NR⁴ where R⁴ is hydrogen or C₁₋₄ alkyl;

R³ is Br, I, F, ¹²⁵I, ¹³¹I, ¹²³I, ¹⁸F, ⁷⁶Br, ⁷⁷Br or Sn(alkyl)₃;

R¹ and R² are independently hydrogen, C₁₋₄ alkyl, C₂₋₄ aminoalkyl, C₁₋₄ haloalkyl, haloarylalkyl, or R¹ and R² are taken together with the nitrogen to which they are attached to form a 5- to 7-member heterocyclic ring optionally having O, S or NR⁵ in said ring, where

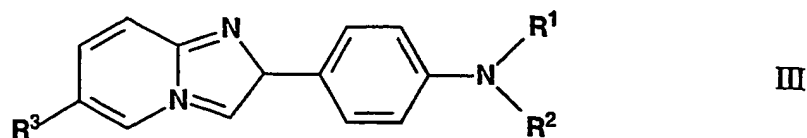
R⁵ is hydrogen or C₁₋₄ alkyl.

[0028] A preferred group of compounds include compounds of Formula II where Y is NR⁴ where R⁴ is hydrogen or methyl. More preferred compounds include compounds where Y is O.

[0029] Useful values of R³ are Br, I, F, ¹²⁵I, ¹³¹I, ¹²³I, ¹⁸F, ⁷⁶Br, or ⁷⁷Br. Especially suitable values of R³ are ¹²⁵I, ¹³¹I, ¹²³I, ¹⁸F, ⁷⁶Br, or ⁷⁷Br, more preferably ¹²³I, ¹³¹I, ⁷⁶Br or ⁷⁷Br, and most preferably ¹²³I. Preferred embodiments also include intermediates useful in the preparation of compounds of Formula II wherein R³ is Sn(alkyl)₃.

[0030] Preferred compounds are those of Formula II wherein R¹ and R² are independently one of hydrogen, C₁₋₄ alkyl, C₁₋₄ haloalkyl, halophenyl(C₁₋₄)alkyl, or are taken together with the nitrogen to which they are attached to form a 5- to 7-member heterocyclic ring optionally having O or NR⁶ in said ring, where R⁶ is hydrogen or C₁₋₄ alkyl. Useful values of R¹ and R² include, independently, hydrogen, methyl, ethyl, propyl, butyl, *t*-butyl, isobutyl, 3-fluoropropyl, 4-fluorobutyl, or 4-fluorobenzyl, or R¹ and R² are taken together with the nitrogen to which they are attached to form a piperidinyl ring having NR⁶ in said ring, where R⁶ is hydrogen or methyl.

[0031] The present invention is also directed to compounds of Formula III:



or a pharmaceutically acceptable salt thereof,
wherein:

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R^3 is Br, I, F, ^{125}I , ^{131}I , ^{123}I , ^{18}F , ^{76}Br , ^{77}Br or $\text{Sn}(\text{alkyl})_3$;

R^1 and R^2 are independently hydrogen, C_{1-4} alkyl, C_{2-4} aminoalkyl, C_{1-4} haloalkyl, haloarylalkyl, -L-Ch, or R^1 and R^2 are taken together with the nitrogen to which they are attached to form a 5- to 7-member heterocyclic ring optionally having O, S or NR^5 in said ring, where

R^5 is hydrogen or C_{1-4} alkyl.

[0032] Useful values of R^3 are Br, I, F, ^{125}I , ^{131}I , ^{123}I , ^{18}F , ^{76}Br , or ^{77}Br . Especially suitable values of R^3 are ^{125}I , ^{131}I , ^{123}I , ^{18}F , ^{76}Br , or ^{77}Br , more preferably ^{123}I , ^{131}I , ^{76}Br or ^{77}Br , and most preferably ^{123}I or ^{125}I . Preferred embodiments also include intermediates useful in the preparation of compounds of Formula III wherein R^3 is $\text{Sn}(\text{alkyl})_3$.

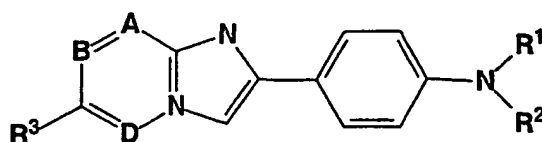
[0033] Preferred compounds are those of Formula III wherein R^1 and R^2 are independently one of hydrogen, C_{1-4} alkyl, C_{1-4} haloalkyl, halophenyl(C_{1-4})alkyl, or are taken together with the nitrogen to which they are attached to form a 5- to 7-member heterocyclic ring optionally having O or NR^6 in said ring, where R^6 is hydrogen or C_{1-4} alkyl. Useful values of R^1 and R^2 include, independently, hydrogen, methyl, ethyl, propyl, butyl, *t*-butyl, isobutyl, 3-fluoropropyl, 4-fluorobutyl, or 4-fluorobenzyl, or R^1 and R^2 are taken together with the nitrogen to which they are attached to form a piperidinyl ring having NR^6 in said ring, where R^6 is hydrogen or methyl. Most preferably R^1 and R^2 are methyl.

[0034] Another preferred group of compounds are compounds of Formulae I, II, or III where R^1 is -L-Ch, R^2 is hydrogen or methyl, and R^3 is I or methyl. A preferred Ch is Formula IV. A preferred L is $-(\text{CH}_2)_n-$ where n

[0035] is 1, 2 or 3.

[0036] In a separate embodiment, compounds of Formula III have R^1 and R^2 groups as defined above, and R^3 is -L-Ch, where L and Ch are as defined above.

[0037] In another embodiment, the invention is directed to compounds of Formula III':



III'

or a pharmaceutically acceptable salt thereof

wherein:

A, B and D are CH or N,

provided that no more than two of A, B and D is N;

R³ is Br, I, F, ¹²⁵I, ¹³¹I, ¹²³I, ¹⁸F, ⁷⁶Br, ⁷⁷Br, haloalkyl or Sn(alkyl)₃;

R¹ and R² are independently hydrogen, C₁₋₄ alkyl, C₂₋₄ aminoalkyl, C₁₋₄ haloalkyl, haloarylalkyl, -L-Ch, or R¹ and R² are taken together with the nitrogen to which they are attached to form a 5- to 7-member heterocyclic ring optionally having O, S or NR⁵ in said ring, where

R⁵ is hydrogen or C₁₋₄ alkyl.

[0038] Useful values of R³ are Br, I, F, ¹²⁵I, ¹³¹I, ¹²³I, ¹⁸F, ⁷⁶Br, ⁷⁷Br or ¹⁸F/fluoro(C₁₋₅) alkyl. Especially suitable values of R³ are ¹⁸F/fluoromethyl, ¹⁸F/fluoroethyl, ¹⁸F/fluoropropyl, ¹⁸F/fluorobutyl, or ¹⁸F/fluoropentyl. Preferred embodiments also include intermediates useful in the preparation of compounds of Formula III' wherein R³ is Sn(alkyl)₃.

[0039] In a preferred group of compounds, A and B are CH, and D is N. In another preferred group of compounds, A and D are CH, and B is N. In another preferred group of compounds, B and D are CH, and A is N.

[0040] Preferred compounds are those of Formula III' wherein R¹ and R² are independently one of hydrogen, C₁₋₄ alkyl, C₁₋₄ haloalkyl, halophenyl(C₁₋₄)alkyl, or are taken together with the nitrogen to which they are attached to form a 5- to 7-member heterocyclic ring optionally having O or NR⁶ in said ring, where R⁶ is hydrogen or C₁₋₄ alkyl. Useful values of R¹ and R² include, independently, hydrogen, methyl, ethyl, propyl, butyl, *t*-butyl, isobutyl, 3-fluoropropyl, 4-fluorobutyl, or 4-fluorobenzyl, or R¹ and R² are taken together with the nitrogen to which they are attached to form a piperidiny ring having NR⁶ in said ring, where R⁶ is hydrogen or methyl. Most preferably R¹ and R² are methyl.

[0041] Another preferred group of compounds are compounds of Formula I, II, III or III' where R¹ is -L-Ch, R² is hydrogen or methyl, and R³ is I or methyl. A preferred Ch is Formula IV. A preferred L is -(CH₂)_n- where n is 1, 2 or 3.

[0042] In a separate embodiment, compounds of Formula III' have R¹ and R² groups as defined above, and R³ is -L-Ch, where L is a covalent bond or linking group, such as -(CH₂)_n-, or -(CH₂)_n-C(O)- where n is 0-5, and Ch is a tetradentate

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ligand capable of complexing with a metal as defined above. Most preferably, L is $-(CH_2)_n-$, where n is 0, Ch is Formula XI, and R^1 and R^2 are independently hydrogen or C_{1-4} alkyl. In this embodiment, it is most preferable that R^1 and R^2 are both methyl.

[0043] It is also to be understood that the present invention is considered to include stereoisomers as well as optical isomers, e.g. mixtures of enantiomers as well as individual enantiomers and diastereomers, which arise as a consequence of structural asymmetry in selected compounds of the present series.

[0044] The compounds of Formula I, II, III or III' may also be solvated, especially hydrated. Hydration may occur during manufacturing of the compounds or compositions comprising the compounds, or the hydration may occur over time due to the hygroscopic nature of the compounds. In addition, the compounds of the present invention can exist in unsolvated as well as solvated forms with pharmaceutically acceptable solvents such as water, ethanol, and the like. In general, the solvated forms are considered equivalent to the unsolvated forms for the purposes of the present invention.

[0045] When any variable occurs more than one time in any constituent or in Formula I, II, III or III', its definition on each occurrence is independent of its definition at every other occurrence. Also combinations of substituents and/or variables are permissible only if such combinations result in stable compounds.

[0046] Another aspect of this invention is related to methods of preparing compounds of Formula I, II, III or III'. A first method is characterized by forming a benzothiazole of Formula I wherein Y is S by reacting a 2-aminothiophenol with either: a) a 4-aminobenzaldehyde in DMSO at a temperature in the range of 100°C - 220°C, and collecting said benzothiazole; or b) a 4-halobenzoic acid derivative in a solvent in the presence of polyphosphoric acid, collecting the product of this reaction, followed by reacting said product with an amine to form said benzothiazole, and collecting said benzothiazole; and optionally reacting a benzothiazole of Formula I wherein Y is S with $(alkyl)_3Sn$ in a solvent in the presence of palladium(II)oxide to form a trialkylstannyl benzothiazole, and collecting the product of this reaction; and optionally reacting a trialkylstannyl benzothiazole of Formula I wherein Y is S with either: a) iodine in a solvent at

ambient temperature, and extracting the product; or b) NaI or Na[¹²⁵I]I in the presence of hydrogen peroxide, and extracting the product.

[0047] A second method is characterized by forming a benzoxazole of Formula I wherein Y is O by reacting a 2-amino-5-nitrophenol with a 4-aminobenzoic acid to form a nitro-substituted benzoxazole intermediate, and collecting said intermediate; followed by catalytic hydrogenation of said nitro group to an amino group, and collecting the product of this reaction; and reacting said product with NaNO₂ in the presence of H⁺ and potassium halide to produce a benzoxazole of Formula I wherein Y is O; and optionally reacting a benzoxazole of Formula I wherein Y is O with (alkyl)₃Sn in a solvent in the presence of palladiumIIoxide to form a trialkylstannyl benzoxazole, and collecting the product of this reaction; and optionally reacting a trialkylstannyl benzoxazole of Formula I wherein Y is O with either: a) iodine in a solvent at ambient temperature, and extracting the product; or b) NaI or Na[¹²⁵I]I in the presence of hydrogen peroxide, and extracting the product.

[0048] A third method is characterized by forming a benzimidazole of Formula I wherein Y is N by reacting a 4-bromo-1,2-diaminobenzene with either: a) a 4-aminobenzaldehyde to form a benzimidazole of Formula I wherein Y is N, and collecting the product, or b) a 4-halobenzaldehyde to form an intermediate benzimidazole, and reacting said intermediate with a monoalkylamine, dialkylamine, or heterocyclic amine in the presence of palladiumIIoxide to form a benzimidazole of Formula I wherein Y is N, and collecting the product; and optionally reacting a benzimidazole of Formula I wherein Y is N with (alkyl)₃Sn in a solvent in the presence of palladiumIIoxide to form a trialkylstannyl benzimidazole, and collecting the product of this reaction; and optionally reacting a trialkylstannyl benzimidazole of Formula I wherein Y is N with either: a) iodine in a solvent at ambient temperature, and extracting the product; or b) NaI or Na[¹²⁵I]I in the presence of hydrogen peroxide, and extracting the product.

[0049] A fourth method is characterized by forming a compound of Formula I wherein R¹ or R² is -L-Ch. In embodiments where R¹ or R² is -L-Ch, the groups R⁹ are both hydrogen, or can be any of the variety of protecting groups available for sulfur, including methoxymethyl, methoxyethoxymethyl, *p*-methoxybenzyl

or benzyl. Sulfur protecting groups are described in detail in Greene, T.W. and Wuts, P.G.M., *Protective Groups in Organic Synthesis*, 2nd Edition, John Wiley and Sons, Inc., New York (1991). Protecting group R⁹ can be removed by appropriate methods well known in the art of organic synthesis, such as trifluoroacetic acid, mercuric chloride or sodium in liquid ammonia. In the case of Lewis acid labile groups, including acetamidomethyl and benzamidomethyl, R⁹ can be left intact. Labeling of the ligand with technetium in this case will cleave the protecting group, rendering the protected diaminedithiol equivalent to the unprotected form.

[0050] Tc-99m complexes can be prepared as follows. A small amount of non-radiolabeled compound (1-2 mg) is dissolved in 100 μ L EtOH and mixed with 200 μ L HCl (1 N) and 1 mL Sn-glucoheptonate solution (containing 8-32 μ g SnCl₂ and 80-320 μ g Na-glucoheptonate, pH 6.67) and 50 μ L EDTA solution (0.1 N). [^{99m}Tc]Pertechnetate (100-200 μ L; ranging from 2-20 mCi) saline solution are then added. The reaction is heated for 30 min at 100° C, then cooled to room temperature. The reaction mixture is analyzed on TLC (EtOH:conc. NH₃ 9:1) for product formation and purity check. The mixture can be neutralized with phosphate buffer to pH 5.0.

[0051] The present invention further relates to a method of preparing a technetium-99m complex according to the present invention by reacting technetium-99m in the form of a pertechnetate in the presence of a reducing agent and optionally a suitable chelator with an appropriate Ch-containing compound.

[0052] The reducing agent serves to reduce the Tc-99m pertechnetate which is eluted from a molybdenum-technetium generator in a physiological saline solution. Suitable reducing agents are, for example, dithionite, formamidine sulphinic acid, diaminoethane disulphinate or suitable metallic reducing agents such as Sn(II), Fe(II), Cu(I), Ti(III) or Sb(III). Sn(II) has proven to be particularly suitable.

[0053] For the above-mentioned complex-forming reaction, technetium-99m is reacted with an appropriate compound of the invention as a salt or in the form of technetium bound to comparatively weak chelators. In the latter case the desired technetium-99m complex is formed by ligand exchange. Figure 1 shows a typical

chelators for the radionuclide are dicarboxylic acids, such as oxalic acid, malonic acid, succinic acid, maleic acid, orthophthalic acid, malic acid, lactic acid, tartaric acid, citric acid, ascorbic acid, salicylic acid or derivatives of these acids; phosphorus compounds such as pyrophosphates; or enolates. Citric acid, tartaric acid, ascorbic acid, glucoheptonic acid or a derivative thereof are particularly suitable chelators for this purpose, because a chelate of technetium-99m with one of these chelators undergoes the desired ligand exchange particularly easily.

[0054] The most commonly used procedure for preparing $[\text{Tc}^{\text{VO}}]^{+3}\text{N}_2\text{S}_2$ complexes is based on stannous (II) chloride reduction of $[\text{}^{99\text{m}}\text{Tc}]$ pertechnetate, the common starting material. The labeling procedure normally relies on a Tc-99m ligand exchange reaction between Tc-99m (Sn)-glucoheptonate and the N_2S_2 ligand. Preparation of stannous (II) chloride and preserving it in a consistent stannous (II) form is critically important for the success of the labeling reaction. To stabilize the air-sensitive stannous ion it is a common practice in nuclear medicine to use a lyophilized kit, in which the stannous ion is in a lyophilized powder form mixed with an excess amount of glucoheptonate under an inert gas like nitrogen or argon. The preparation of the lyophilized stannous chloride/sodium glucoheptonate kits ensures that the labeling reaction is reproducible and predictable. The N_2S_2 ligands are usually air-sensitive (thiols are easily oxidized by air) and there are subsequent reactions which lead to decomposition of the ligands. The most convenient and predictable method to preserve the ligands is to produce lyophilized kits containing 100-500 μg of the ligands under argon or nitrogen.

[0055] A fifth method is characterized by forming an isoxazole of Formula II wherein Y is O by reacting a 3-halo-2-hydroxy benzaldehyde with a substituted benzamine such as 4-(halomethyl)-benzamine to form a phenoxy benzyl ether intermediate, and collecting the intermediate; followed by reacting said intermediate in a solvent in the presence of NaOMe or NaOEt to form an isoxazole of Formula II wherein Y is O, and collecting the product; and optionally reacting an isoxazole of Formula I wherein Y is O with $(\text{alkyl})_3\text{Sn}$ in a solvent in the presence of palladium(II)oxide to form a trialkylstannyl isoxazole of Formula I wherein Y is O, and collecting the product of this reaction; and optionally

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reacting a trialkylstannyl isoxazole of Formula I wherein Y is O with either:
 a) iodine in a solvent at ambient temperature, and extracting the product; or
 b) NaI or Na[¹²⁵I]I in the presence of hydrogen peroxide, and extracting the product.

[0056] A sixth method is characterized by forming an indole of Formula II wherein Y is NR⁴ by reacting a 2-nitro-4-bromo toluene with N-isopropyl-2,2'-iminodiethanol to form a N,N-dimethyl-styryl-2-nitro-4-bromo benzene intermediate, followed by reacting said intermediate with an acid chloride in the presence of triethylamine to produce an α , β -unsaturated ketone, which undergoes intramolecular annulation by heating in dioxane/water, followed by reacting with sodium hydrosulfite to form an indole of Formula II wherein Y is NR⁴, and collecting the product; and optionally reacting said indole with methyl iodide in the presence of sodium hydride to produce an indole of Formula II wherein Y is NR⁴ where R⁴ is methyl, and collecting the product; and optionally reacting an indole of Formula II wherein Y is NR⁴ with (alkyl)₃Sn in a solvent in the presence of palladium(II)oxide to form a trialkylstannyl indole of Formula II wherein Y is NR⁴, and collecting the product of this reaction; and optionally reacting a trialkylstannyl indole of Formula II wherein Y is NR⁴ with either: a) iodine in a solvent at ambient temperature, and extracting the product; or b) NaI or Na[¹²⁵I]I in the presence of hydrogen peroxide, and extracting the product.

[0057] A seventh method characterized by forming an imidazo[1,2a]pyridine of Formula III by reacting 2-amino-5-bromo-pyridine with either: a) a 4'-halo-1-halo-benzophenone in a solvent in the presence of sodium bicarbonate to form an intermediate imidazo[1,2a]pyridine, and collecting the product of the reaction; followed by reacting said intermediate with a monoalkylamine, dialkylamine or heterocyclic amine in the presence of palladium(II)oxide to form an imidazo[1,2a]pyridine of Formula III, or b) a 4'-amino-1-halo-acetophenone in a solvent in the presence of sodium bicarbonate to form an imidazo[1,2a]pyridine of Formula III, and collecting the product of the reaction; and optionally reacting an imidazo[1,2a]pyridine of Formula III with (alkyl)₃Sn in a solvent in the presence of palladium(II)oxide to form a trialkylstannyl imidazo[1,2a]pyridine of Formula III, and collecting the product of this reaction.

a trialkylstannyl imidazo[1,2a]pyridine of Formula III with either: a) iodine in a solvent at ambient temperature, and extracting the product; or b) NaI or Na[¹²⁵I]I in the presence of hydrogen peroxide, and extracting the product.

[0058] The term "alkyl" as employed herein by itself or as part of another group refers to both straight and branched chain radicals of up to 8 carbons, preferably 6 carbons, more preferably 4 carbons, such as methyl, ethyl, propyl, isopropyl, butyl, *t*-butyl, and isobutyl.

[0059] The term "alkoxy" is used herein to mean a straight or branched chain alkyl radical, as defined above, unless the chain length is limited thereto, bonded to an oxygen atom, including, but not limited to, methoxy, ethoxy, *n*-propoxy, isopropoxy, and the like. Preferably the alkoxy chain is 1 to 6 carbon atoms in length, more preferably 1-4 carbon atoms in length.

[0060] The term "monoalkylamine" as employed herein by itself or as part of another group refers to an amino group which is substituted with one alkyl group as defined above.

[0061] The term "dialkylamine" as employed herein by itself or as part of another group refers to an amino group which is substituted with two alkyl groups as defined above.

[0062] The term "halo" employed herein by itself or as part of another group refers to chlorine, bromine, fluorine or iodine.

[0063] The term "aryl" as employed herein by itself or as part of another group refers to monocyclic or bicyclic aromatic groups containing from 6 to 12 carbons in the ring portion, preferably 6-10 carbons in the ring portion, such as phenyl, naphthyl or tetrahydronaphthyl.

[0064] The term "heterocycle" or "heterocyclic ring", as used herein except where noted, represents a stable 5- to 7- membered mono-heterocyclic ring system which may be saturated or unsaturated, and which consists of carbon atoms and from one to three heteroatoms selected from the group consisting of N, O, and S, and wherein the nitrogen and sulfur heteroatom may optionally be oxidized. Especially useful are rings contain one nitrogen combined with one oxygen or sulfur, or two nitrogen heteroatoms. Examples of such heterocyclic groups include piperidinyl, pyrrolyl, pyrrolidinyl, imidazolyl, imidazlinyl,

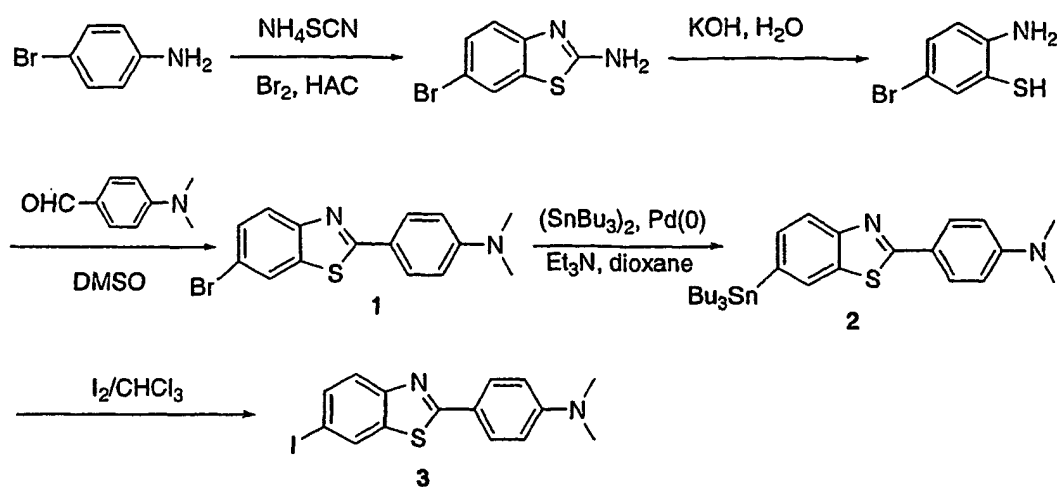
imidazolidinyl, pyridyl, pyrazinyl, pyrimidinyl, oxazolyl, oxazolidinyl, isoxazolyl, isoxazolidinyl, thiazolyl, thiazolidinyl, isothiazolyl, homopiperidinyl, homopiperazinyl, pyridazinyl, pyrazolyl, and pyrazolidinyl, most preferably thiamorpholinyl, piperazinyl, and morpholinyl.

[0065] The term "heteroatom" is used herein to mean an oxygen atom ("O"), a sulfur atom ("S") or a nitrogen atom ("N"). It will be recognized that when the heteroatom is nitrogen, it may form an NR^aR^b moiety, wherein R^a and R^b are, independently from one another, hydrogen or C_{1-4} alkyl, C_{2-4} aminoalkyl, C_{1-4} halo alkyl, halo benzyl, or R^1 and R^2 are taken together to form a 5- to 7-member heterocyclic ring optionally having O, S or NR^c in said ring, where R^c is hydrogen or C_{1-4} alkyl.

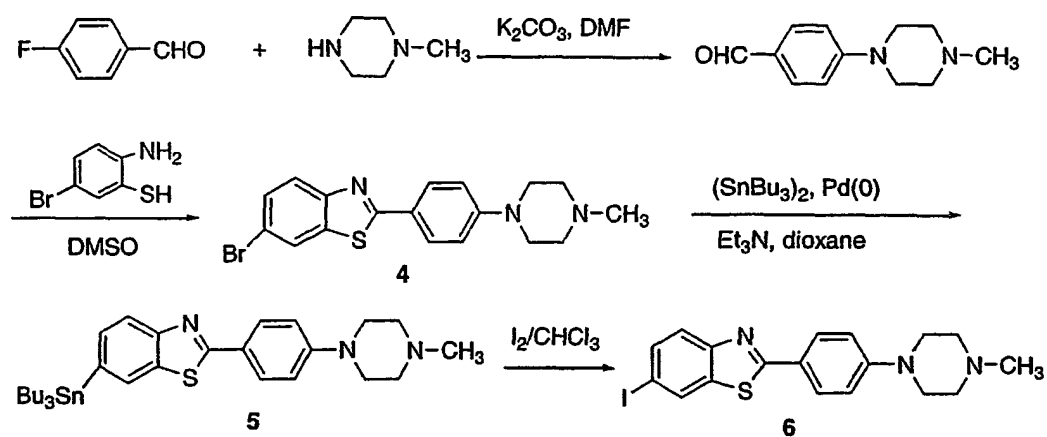
[0066] The present invention is further directed to a methods of preparing compounds of the above Formula I, II III or III'. The compounds of this invention can be prepared by reactions described in Schemes 1-13.

[0067] Schemes 1 and 2 depict a synthetic route for forming benzothiazoles of Formula I. Heating 5-bromo-2-amino-benzenethiol (Mital, R. L. and Jain, S. K., *J Chem Soc (C)*:2148 (1969); Lin, A.-J. and Kasina, S., *J Heterocycl Chem* 18:759 (1981)) and 4-dimethylaminobenzaldehyde or 4-(4-methylpiperazin-1-yl) benzaldehyde (Tanaka, A., *et al.*, *J. Med. Chem.* 41:2390 (1998)) in DMSO produced benzothiazoles, 1 and 4. Using the same Pd(0)-catalyzed Br to tributyltin exchange reaction, these two bromo derivatives were successfully converted to the corresponding tributyltin derivatives 2 and 5. They were successfully used in an iododestannylation reaction to produce the corresponding iodinated compounds 3 and 6 (yields were between 25-35%; the reactions were not optimized). Thus, the tributyltin derivatives served two useful purposes, i) they served as intermediates for converting bromo to iodo derivatives; ii) they are also useful as starting material for preparation of radioiodinated "hot" ligand.

SCHEME 1



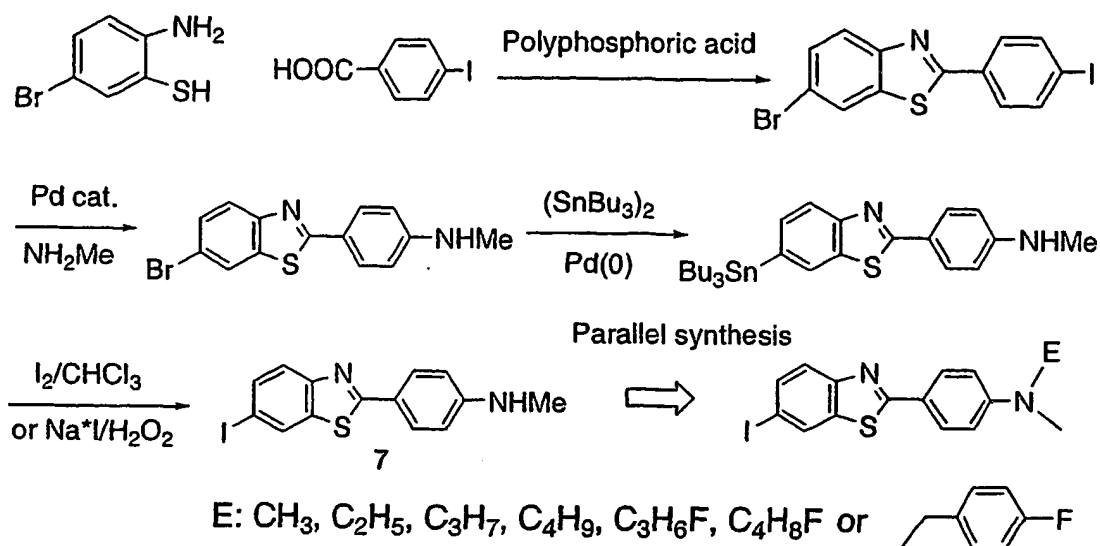
SCHEME 2



[0068] Scheme 3 depicts a synthetic route in which N-monomethylated amines are prepared, and thereafter employed in the parallel synthesis of disubstituted aminophenyl benzothiazole derivatives.

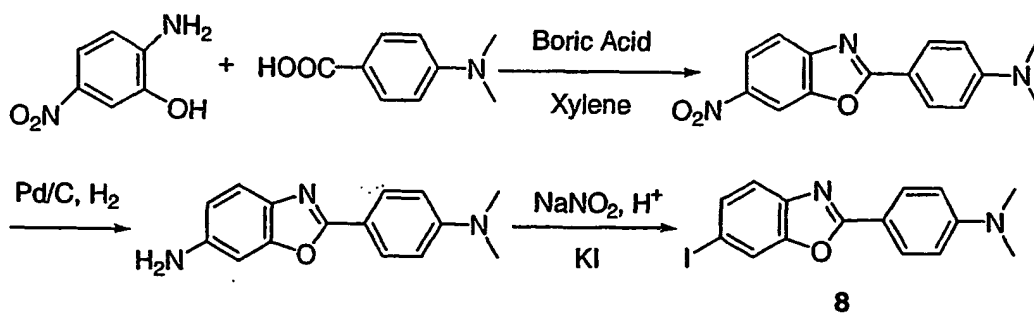
SCHEME 3

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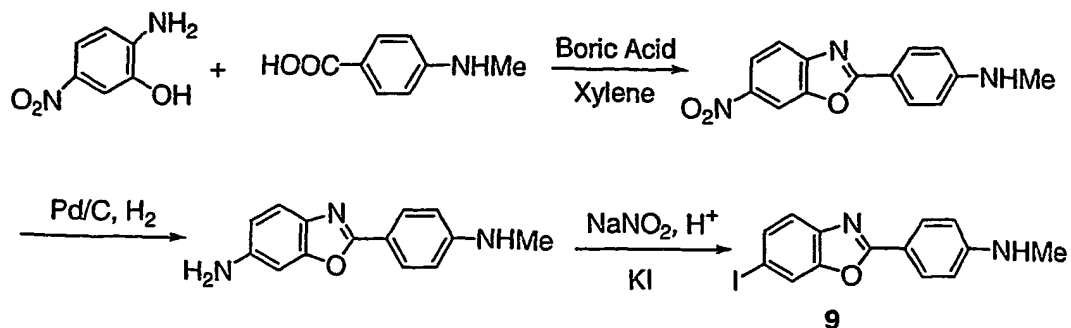


[0069] Schemes 4 through 6 depict synthetic routes for forming benzoxazoles of the present invention.

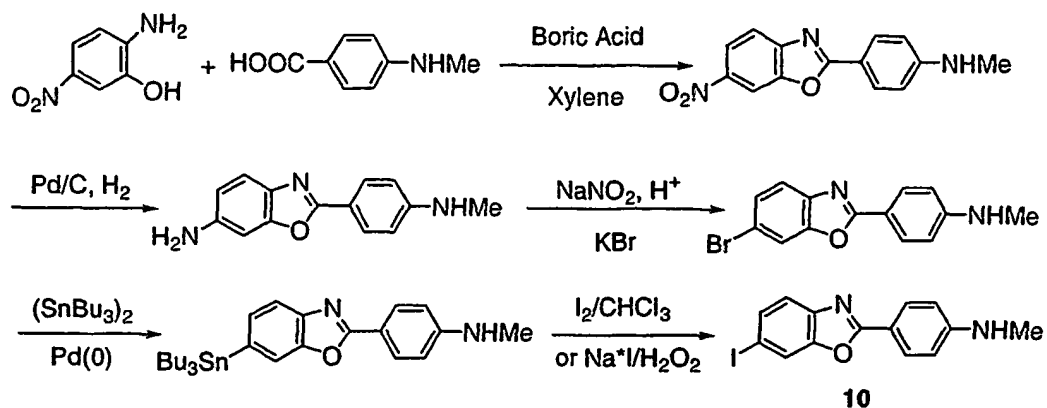
SCHEME 4



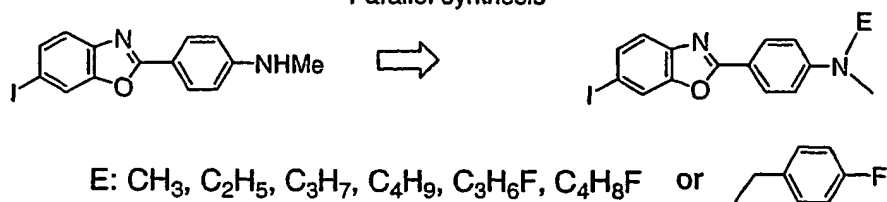
SCHEME 5



SCHEME 6



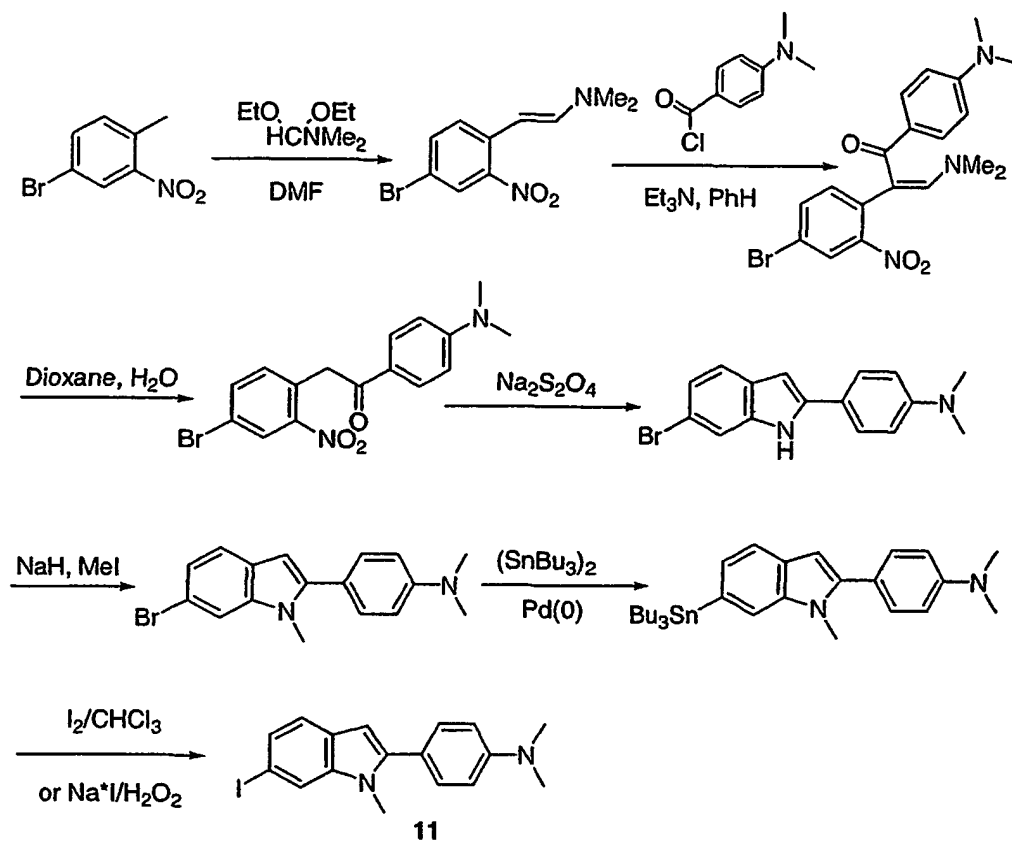
Parallel synthesis



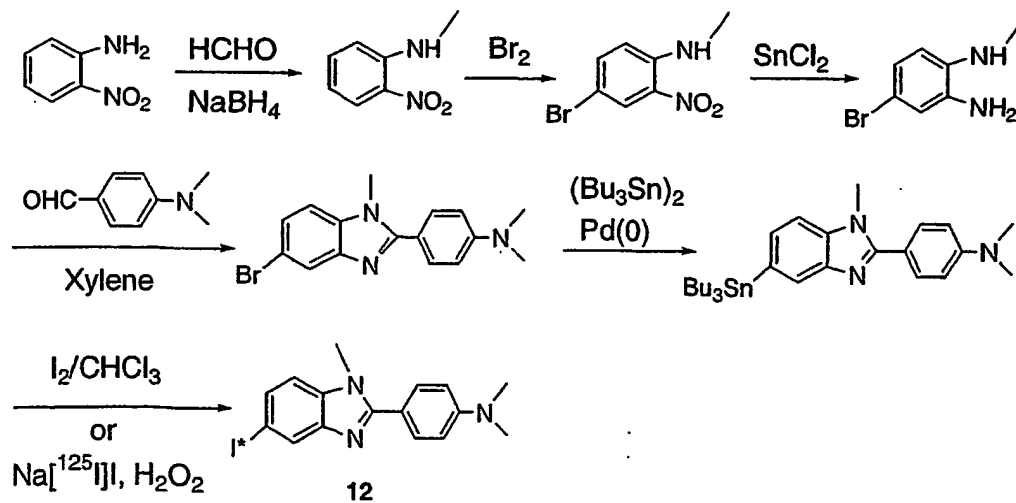
[0070] Schemes 7, 8 and 9 depict synthetic routes for preparing indole derivatives and benzimidazole derivatives of the present invention.

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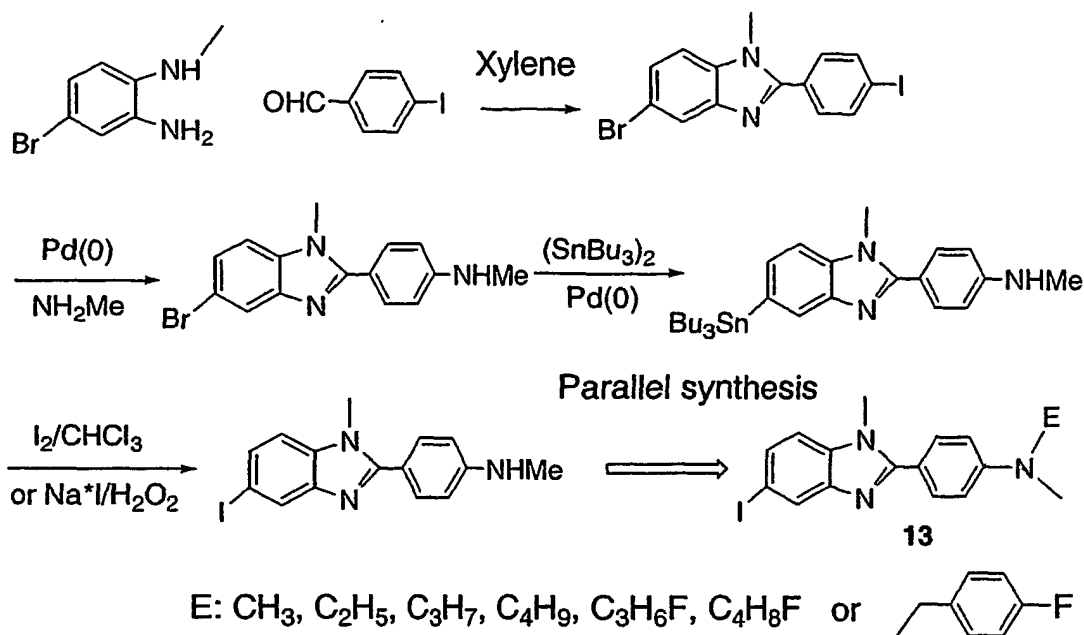
SCHEME 7



SCHEME 8

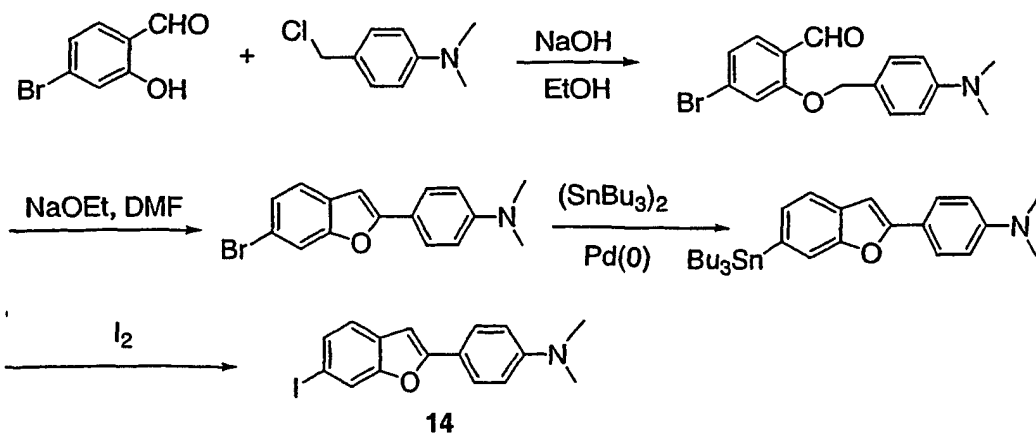


SCHEME 9



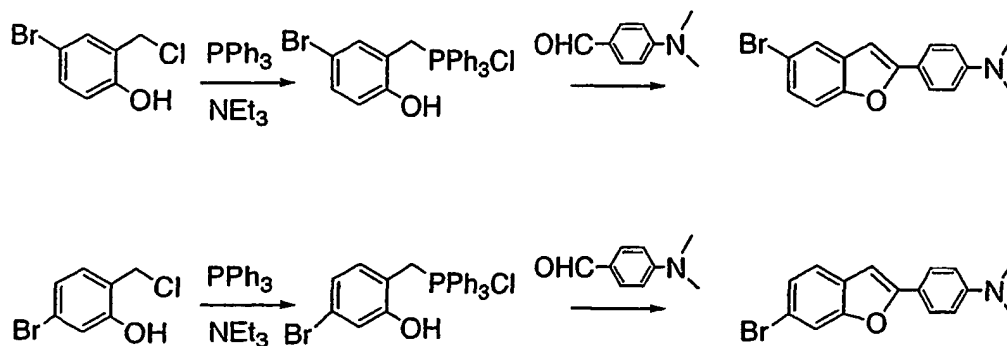
[0071] Scheme 10 depicts a synthetic route for forming benzofuran derivatives of the present invention. Alternatively, benzofurans can be prepared via an intramolecular Wittig Route (Twyman, *et al.*, *Tetrahedron Lett* 40:9383 (1999)) as set forth in Scheme 11.

SCHEME 10



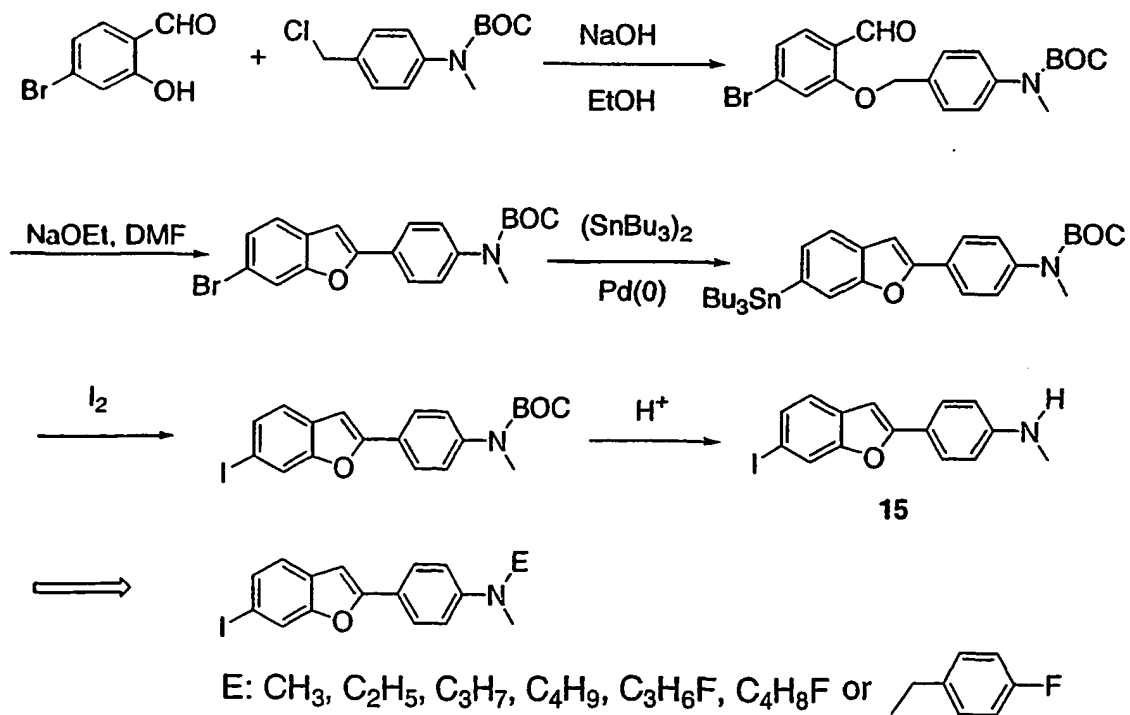
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SCHEME 11



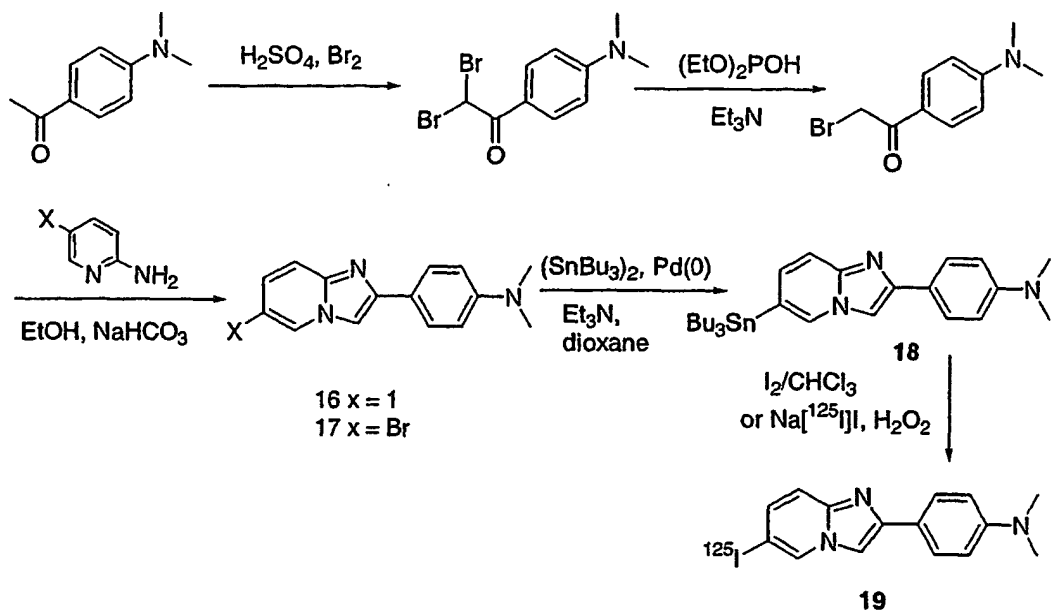
[0072] Scheme 12 provides a synthetic route for parallel synthesis of benzofuran derivatives of the present invention.

SCHEME 12

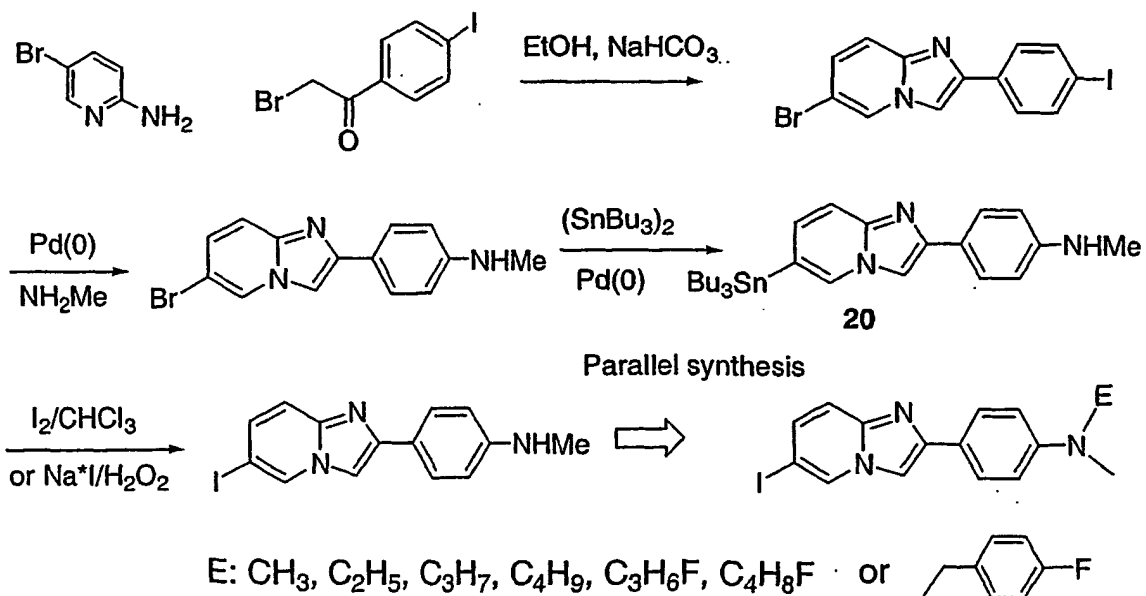


[0073] Schemes 13 through 17 are directed to imidazo [1,2,a] pyridine derivatives of the present invention.

SCHEME 13

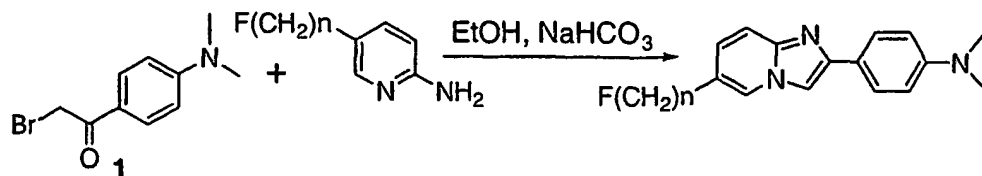


SCHEME 14

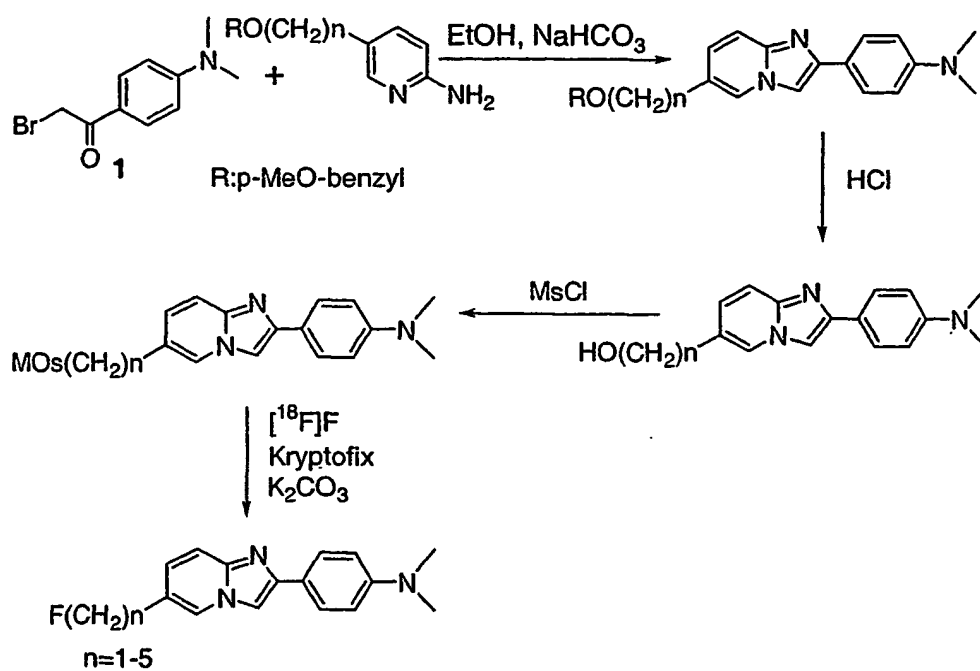


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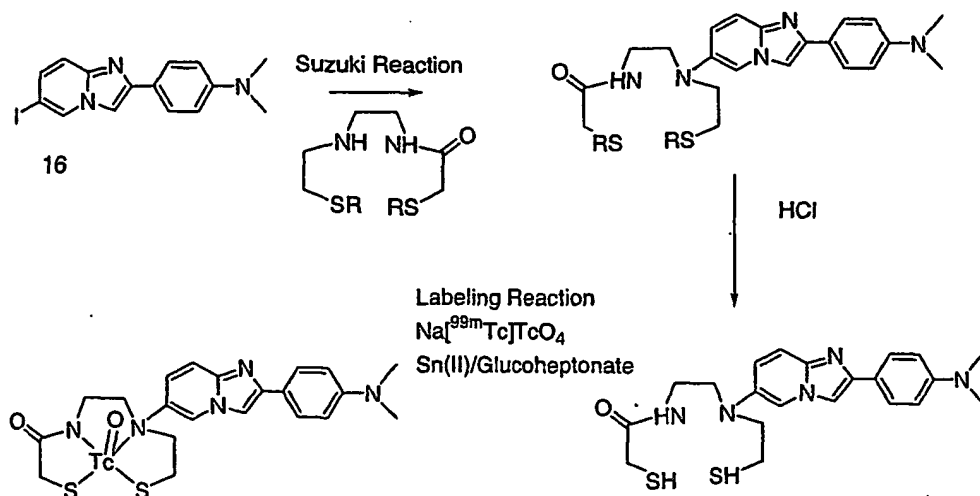
SCHEME 15



SCHEME 16

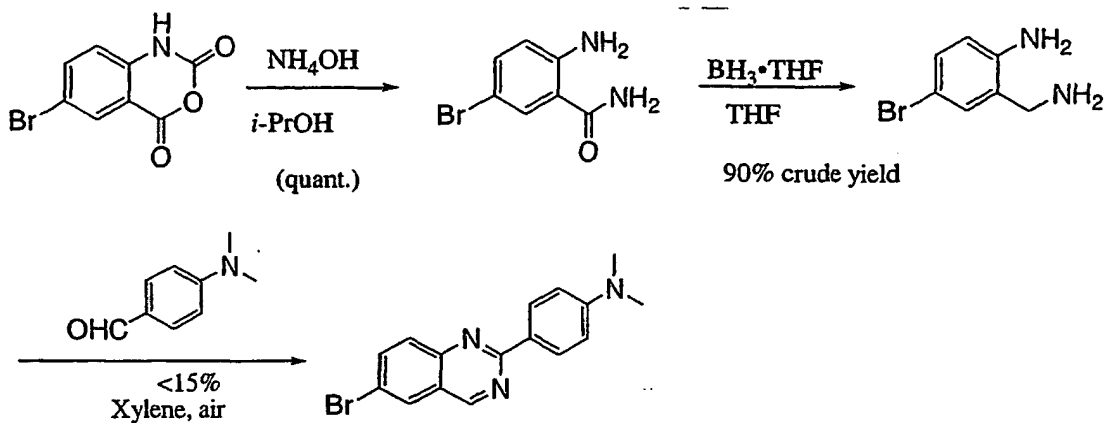


SCHEME 17

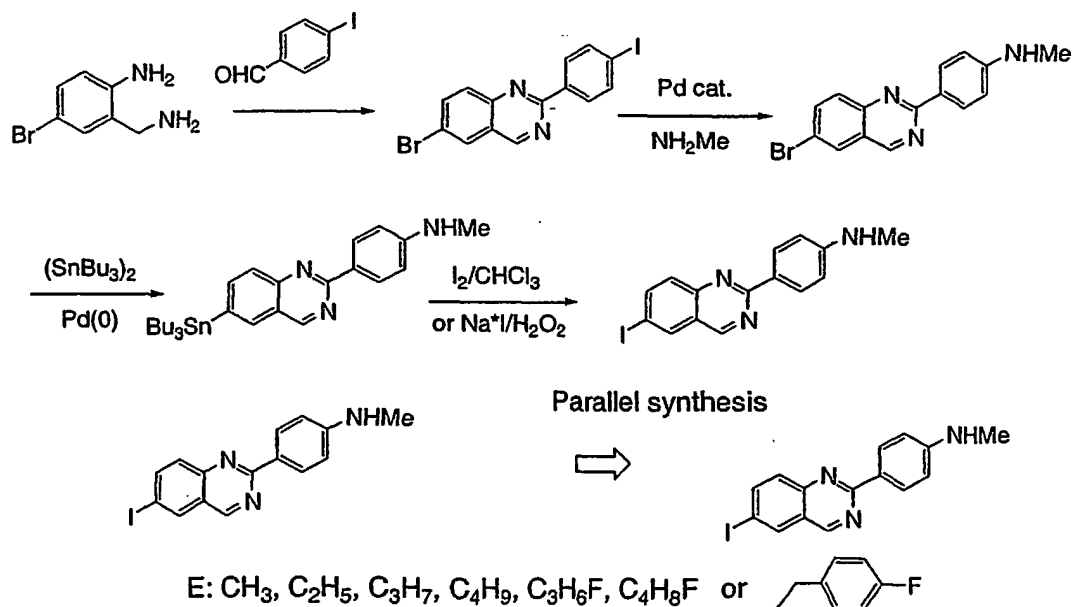


[0074] Schemes 18 and 19 depict synthetic routes for forming benzopyrimidines of the present invention.

SCHEME 18



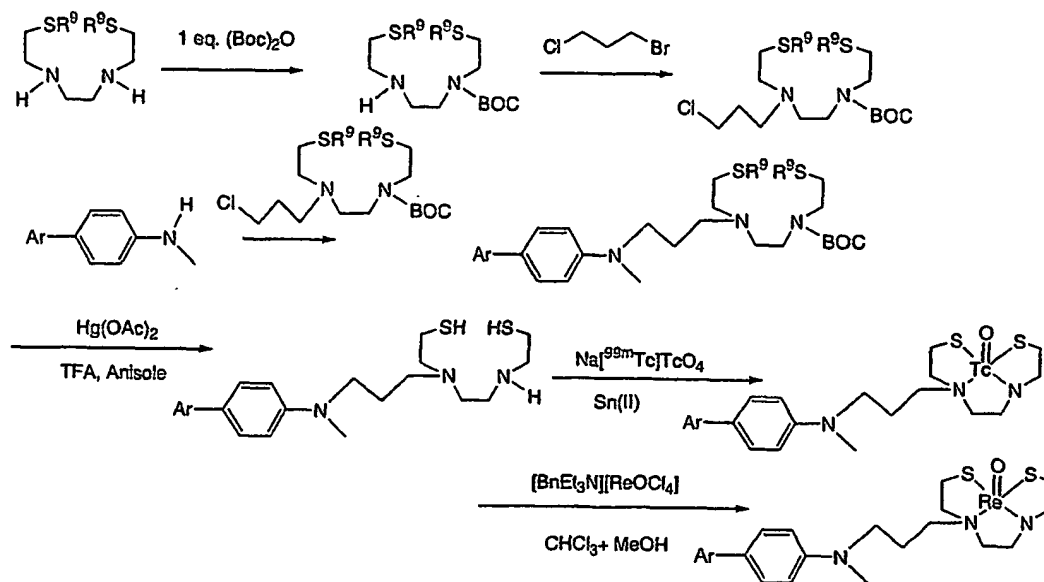
SCHEME 19



[0075] Scheme 20 depicts the synthesis of metal-chelated complexes of the present invention, where R⁹ is as defined above, and Ar is a bicyclic system selected from the group comprising: benzothiazyl, benzoxazolyl, benzimidazolyl, benzofuranyl, imidazo[1,2a]pyridyl, and benzopyrimidyl.

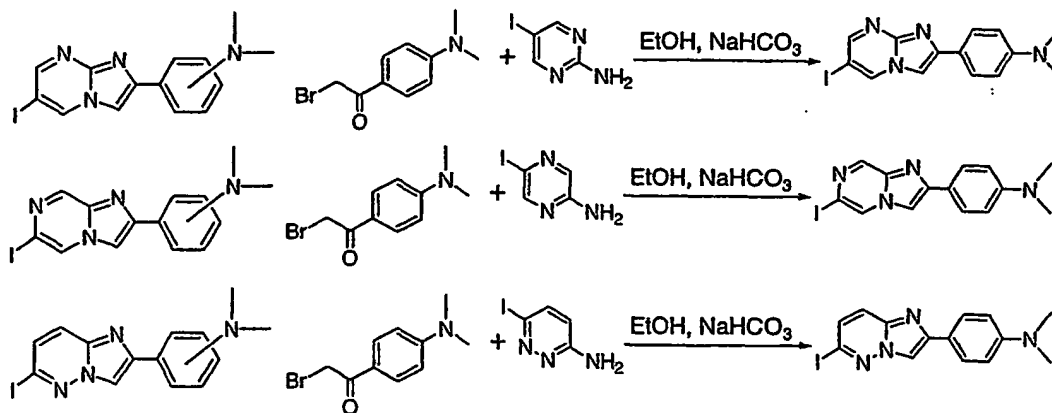
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SCHEME 20

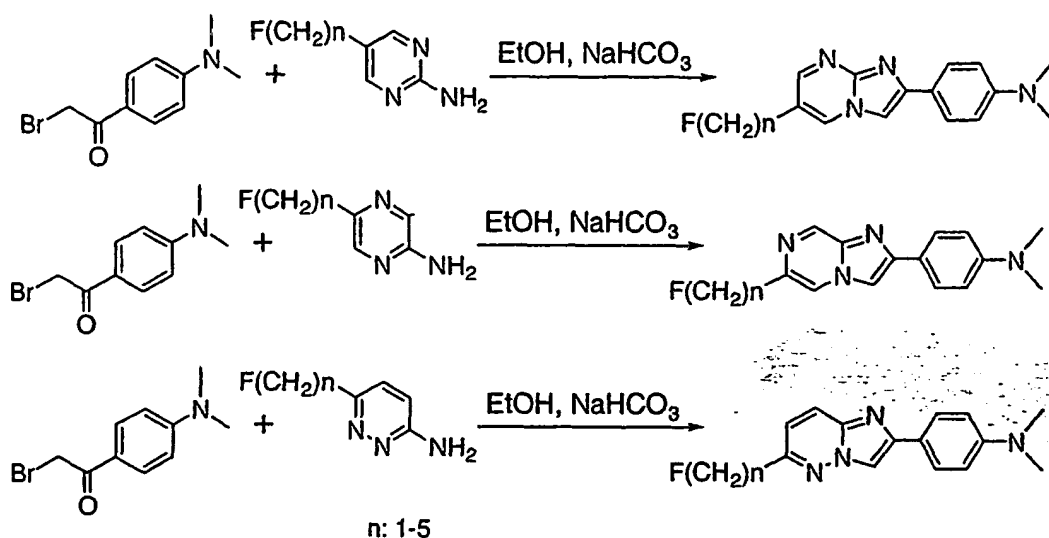


[0076] Schemes 21 through 23 are directed to imidazo[1,2a][1,3]diazepine derivatives of Formula III.

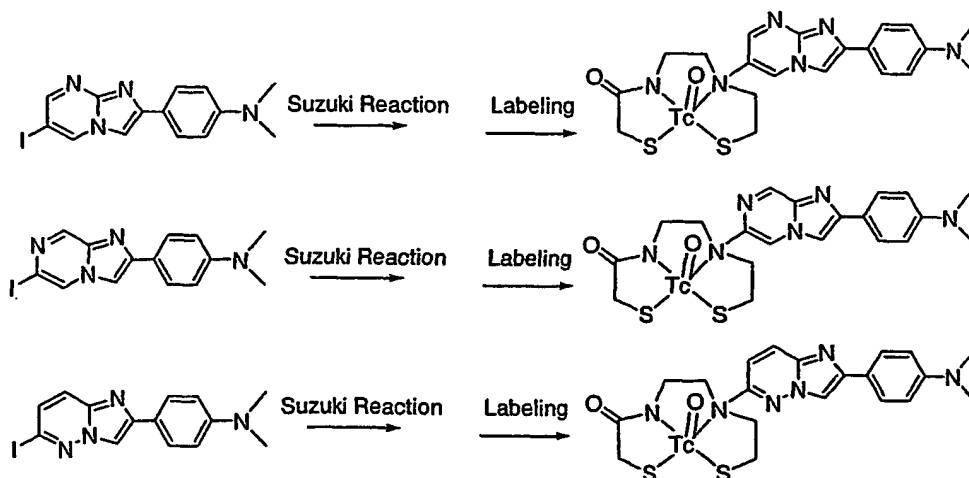
SCHEME 21



SCHEME 22



SCHEME 23



[0077] When the compounds of this invention are to be used as imaging agents, they must be labeled with suitable radioactive halogen isotopes. Although ^{125}I -isotopes are useful for laboratory testing, they will generally not be useful for actual diagnostic purposes because of the relatively long half-life (60 days) and low gamma-emission (30-65 Kev) of ^{125}I . The isotope ^{123}I has a half life of thirteen hours and gamma energy of 159 KeV, and it is therefore expected that labeling of ligands to be used for diagnostic purposes would be with this isotope. Other isotopes which may be used include ^{131}I (half life of 2 hours). Suitable bromine isotopes include ^{77}Br and ^{76}Br .

[0078] The radiohalogenated compounds of this invention lend themselves easily to formation from materials which could be provided to users in kits. Kits for forming the imaging agents can contain, for example, a vial containing a physiologically suitable solution of an intermediate of Formula I, II, or III in a concentration and at a pH suitable for optimal complexing conditions. The user would add to the vial an appropriate quantity of the radioisotope, e.g., Na^{123}I , and an oxidant, such as hydrogen peroxide. The resulting labeled ligand may then be administered intravenously to a patient, and receptors in the brain imaged by means of measuring the gamma ray or photo emissions therefrom.

[0079] Since the radiopharmaceutical composition according to the present invention can be prepared easily and simply, the preparation can be carried out readily by the user. Therefore, the present invention also relates to a kit, comprising:

(1) A non-radiolabeled compound of the invention, the compound optionally being in a dry condition; and also optionally having an inert, pharmaceutically acceptable carrier and/or auxiliary substances added thereto; and

(2) a reducing agent and optionally a chelator;

wherein ingredients (1) and (2) may optionally be combined; and further wherein instructions for use with a prescription for carrying out the above-described method by reacting ingredients (1) and (2) with technetium-99m in the form of a pertechnetate solution may be optionally included.

[0080] Examples of suitable reducing agents and chelators for the above kit have been listed above. The pertechnetate solution can be obtained by the user from a molybdenum-technetium generator. Such generators are available in a number of institutions that perform radiodiagnostic procedures. As noted above the ingredients (1) and (2) may be combined, provided they are compatible. Such a monocomponent kit, in which the combined ingredients are preferably lyophilized, is excellently suitable to be reacted by the user with the pertechnetate solution in a simple manner.

[0081] When desired, the radioactive diagnostic agent may contain any additive such as pH controlling agents (e.g., acids, bases, buffers), stabilizers (e.g., ascorbic acid) or isotonicizing agents (e.g., sodium chloride).

[0082] The term "pharmaceutically acceptable salt" as used herein refers to those carboxylate salts or acid addition salts of the compounds of the present invention which are, within the scope of sound medical judgement, suitable for use in contact with the tissues of patients without undue toxicity, irritation, allergic response, and the like, commensurate with a reasonable benefit/risk ratio, and effective for their intended use, as well as the zwitterionic forms, where possible, of the compounds of the invention. The term "salts" refers to the relatively nontoxic, inorganic and organic acid addition salts of compounds of the present invention. Also included are those salts derived from non-toxic organic acids such as aliphatic mono and dicarboxylic acids, for example acetic acid, phenyl-substituted alkanolic acids, hydroxy alkanolic and alkanedioic acids, aromatic acids, and aliphatic and aromatic sulfonic acids. These salts can be prepared *in situ* during the final isolation and purification of the compounds or by separately reacting the purified compound in its free base form with a suitable organic or inorganic acid and isolating the salt thus formed. Further representative salts include the hydrobromide, hydrochloride, sulfate, bisulfate, nitrate, acetate, oxalate, valerate, oleate, palmitate, stearate, laurate, borate, benzoate, lactate, phosphate, tosylate, citrate, maleate, fumarate, succinate, tartrate, naphthylate, mesylate, glucoheptonate, lactobionate and laurylsulphonate salts, propionate, pivalate, cyclamate, isethionate, and the like. These may include cations based on the alkali and alkaline earth metals, such as sodium, lithium, potassium, calcium, magnesium, and the like, as well as, nontoxic ammonium, quaternary ammonium and amine cations including, but not limited to ammonium, tetramethylammonium, tetraethylammonium, methylamine, dimethylamine, trimethylamine, triethylamine, ethylamine, and the like. (See, for example, Berge S. M., *et al.*, *Pharmaceutical Salts*, *J. Pharm. Sci.* 66:1-19 (1977) which is incorporated herein by reference.)

[0083] In the first step of the present method of imaging, a labeled compound of Formula I, II, III or III' is introduced into a tissue or a patient in a detectable

quantity. The compound is typically part of a pharmaceutical composition and is administered to the tissue or the patient by methods well known to those skilled in the art.

[0084] For example, the compound can be administered either orally, rectally, parenterally (intravenous, by intramuscularly or subcutaneously), intracisternally, intravaginally, intraperitoneally, intravesically, locally (powders, ointments or drops), or as a buccal or nasal spray.

[0085] In a preferred embodiment of the invention, the labeled compound is introduced into a patient in a detectable quantity and after sufficient time has passed for the compound to become associated with amyloid deposits, the labeled compound is detected noninvasively inside the patient. In another embodiment of the invention, a labeled compound of Formula I, II, III or III' is introduced into a patient, sufficient time is allowed for the compound to become associated with amyloid deposits, and then a sample of tissue from the patient is removed and the labeled compound in the tissue is detected apart from the patient. In a third embodiment of the invention, a tissue sample is removed from a patient and a labeled compound of Formula I, II, III or III' is introduced into the tissue sample. After a sufficient amount of time for the compound to become bound to amyloid deposits, the compound is detected.

[0086] The administration of the labeled compound to a patient can be by a general or local administration route. For example, the labeled compound may be administered to the patient such that it is delivered throughout the body. Alternatively, the labeled compound can be administered to a specific organ or tissue of interest. For example, it is desirable to locate and quantify amyloid deposits in the brain in order to diagnose or track the progress of Alzheimer's disease in a patient.

[0087] The term "tissue" means a part of a patient's body. Examples of tissues include the brain, heart, liver, blood vessels, and arteries. A detectable quantity is a quantity of labeled compound necessary to be detected by the detection method chosen. The amount of a labeled compound to be introduced into a patient in order to provide for detection can readily be determined by those skilled in the art. For example, increasing amounts of the labeled compound can be given

to a patient until the compound is detected by the detection method of choice. A label is introduced into the compounds to provide for detection of the compounds.

[0088] The term "patient" means humans and other animals. Those skilled in the art are also familiar with determining the amount of time sufficient for a compound to become associated with amyloid deposits. The amount of time necessary can easily be determined by introducing a detectable amount of a labeled compound of Formulae I-III' into a patient and then detecting the labeled compound at various times after administration.

[0089] The term "associated" means a chemical interaction between the labeled compound and the amyloid deposit. Examples of associations include covalent bonds, ionic bonds, hydrophilic-hydrophilic interactions, hydrophobic-hydrophobic interactions, and complexes.

[0090] Those skilled in the art are familiar with the various ways to detect labeled compounds. For example, magnetic resonance imaging (MRI), positron emission tomography (PET), or single photon emission computed tomography (SPECT) can be used to detect radiolabeled compounds. The label that is introduced into the compound will depend on the detection method desired. For example, if PET is selected as a detection method, the compound must possess a positron-emitting atom, such as ^{11}C or ^{18}F .

[0091] The radioactive diagnostic agent should have sufficient radioactivity and radioactivity concentration which can assure reliable diagnosis. For instance, in case of the radioactive metal being technetium-99m, it may be included usually in an amount of 0.1 to 50 mCi in about 0.5 to 5.0 ml at the time of administration. The amount of a compound of Formulae I-III' may be such as sufficient to form a stable chelate compound with the radioactive metal.

[0092] The thus formed chelate compound as a radioactive diagnostic agent is sufficiently stable, and therefore it may be immediately administered as such or stored until its use. When desired, the radioactive diagnostic agent may contain any additive such as pH controlling agents (e.g., acids, bases, buffers), stabilizers (e.g., ascorbic acid) or isotonicizing agents (e.g., sodium chloride).

[0093] The imaging of amyloid deposits can also be carried out quantitatively so that the amount of amyloid deposits can be determined.

- [0094] Preferred compounds for imaging include a radioisotope such as ^{123}I , ^{125}I , ^{131}I , ^{18}F , ^{76}Br or ^{77}Br .
- [0095] The present invention is also directed at a method of imaging amyloid deposits. One of the key prerequisites for an *in vivo* imaging agent of the brain is the ability to cross the intact blood-brain barrier after a bolus *iv* injection. The compounds of this invention possess a core ring system comprised of various substituted, fused 5- and 6-member aromatic rings. Several compounds of this invention contain a benzothiazole core and are derivatives of thioflavins. These compounds contain no quaternary ammonium ion, therefore, they are relatively small in size, neutral and lipophilic (Partition Coefficient = 70 and 312 for 3 and 6a, respectively).
- [0096] To test the permeability through the intact blood-brain barrier several compounds of Formula I or III were injected into normal mice. Initial brain uptake of 3 and 6a in mice after an *iv* injection was 0.67 and 1.50 %dose/organ, respectively (see Table 1). The brain uptake peaked at 60 min for both compounds with a maximum brain uptake of 1.57 and 1.89 %dose/organ, respectively. The blood levels are relatively low throughout the time points evaluated. For this series of ligands, specific uptake in the brain is relatively high and the retention in the brain is long.
- [0097] Another aspect of the invention is a method of inhibiting amyloid plaque aggregation. The present invention also provides a method of inhibiting the aggregation of amyloid proteins to form amyloid deposits, by administering to a patient an amyloid inhibiting amount of a compound of the above Formula I, II, III or III'.
- [0098] Those skilled in the art are readily able to determine an amyloid inhibiting amount by simply administering a compound of Formula I, II, III or III' to a patient in increasing amounts until the growth of amyloid deposits is decreased or stopped. The rate of growth can be assessed using imaging as described above or by taking a tissue sample from a patient and observing the amyloid deposits therein. The compounds of the present invention can be administered to a patient at dosage levels in the range of about 0.1 to about 1,000 mg per day. For a normal human adult having a body weight of about 70 kg, a dosage in the range of about

0.01 to about 100 mg per kilogram of body weight per day is sufficient. The specific dosage used, however, can vary. For example, the dosage can depend on a number of factors including the requirements of the patient, the severity of the condition being treated, and the pharmacological activity of the compound being used. The determination of optimum dosages for a particular patient is well known to those skilled in the art.

[0099] The following examples are illustrative, but not limiting, of the method and compositions of the present invention. Other suitable modifications and adaptations of the variety of conditions and parameters normally encountered and obvious to those skilled in the art are within the spirit and scope of the invention.

EXAMPLE 1

2-(4'-Dimethylaminophenyl)-6-iodobenzothiazole, (3)

[0100] 2-(4'-Dimethylaminophenyl)-6-bromobenzothiazole (1): (Stevens, M.F.G., *et al.*, *J. Med. Chem.* 37:1689-1695 (1994); Stevens, M.F.G., *et al.*, *PCT Int. Appl. WO19940830:47* (1995))

[0101] A mixture of 5-bromo-2-amino-benzenethiol (Mital, R. L. and Jain, S. K., *J. Chem Soc (C)*:2148 (1969); Lin, A.-J. and Kasina, S., *J Heterocycl Chem* 18:759 (1981)) (306 mg, 1.5 mmol) and 4-dimethylamino benzaldehyde (224 mg, 1.5 mmol) in DMSO was heated at 180°C for 15 min. Water (10 mL) was added after the mixture was cooled down. The solid was collected by suction and recrystallized in ethyl acetate to give 340 mg of product (68%).

[0102] ¹H NMR (200 MHz, CDCl₃): δ 3.06 (s, 6H), 6.74 (d, J=9.0 Hz, 2H), 7.52 (d,d, J=8.7, 2.0 Hz, 1H), 7.82 (d, J=8.6 Hz, 1H), 7.93 (d, J=8.8 Hz, 2H), 7.95 (s, 1H).

[0103] HRMS: m/z Calcd for C₁₅H₁₄BrN₂S(MH⁺): 333.0061; Found: 333.0072.

[0104] 2-(4'-Dimethylaminophenyl)-6-tributylstannylbenzothiazole (2): To a solution of 2-(4'-dimethylaminophenyl)-6-bromobenzothiazole (16a) (60 mg, 0.18 mmol) in 1,4-dioxane (2 mL), toluene (2 mL) and triethylamine (2 mL) was added (Bu₃Sn)₂ (0.2 mL) followed by Pd(Ph₃P)₄ (20 mg). The mixture was stirred

at 90°C overnight. Solvent was removed and the residue was purified by PTLC (Hex:EtOAc, 6:1) to give 33 mg of product (yield 33.6%).

[0105] ¹H NMR (200 MHz, CDCl₃): δ 0.90 (t, J=7.1 Hz, 9H), 1.10 (t, J=8.0 Hz, 6H), 1.34 (hex, J=7.3 Hz, 6H), 1.57 (m, 6H), 3.05 (s, 6H), 6.74 (d, J=9.0 Hz, 2H), 7.50 (d,d, J=7.9, 0.9 Hz, 1H), 7.93 (s, 1H), 7.95 (d, J=8.5 Hz, 1H), 7.97 (d, J=9.0 Hz, 2H).

[0106] HRMS: m/z Calcd for C₂₇H₄₁N₂SSn(MH⁺): 545.2012; Found: 545.2035.

[0107] **2-(4'-Dimethylaminophenyl)-6-iodobenzothiazole, (3):** To a solution of 2 (45mg, 0.08mmol) in CHCl₃ (10 mL) was added a solution of iodine (1 mL, 1M in CHCl₃) dropwise at RT until the color maintaining unchanged. The resulting mixture was stirred at RT for 10 min. NaHSO₃ solution (2 mL, 5% in water) and KF (1 mL, 1M in MeOH) were added successively. The mixture was stirred for 5 min and the organic phase was separated. The aqueous phase was extracted with CH₂Cl₂ and the combined organic phases was dried over Na₂SO₄, filtered and concentrated to give crude product which was purified by PTLC (Hex:EtOAc, 6:1) to give 9 mg of the desired product (yield 29%). ¹H NMR (200 MHz, CDCl₃): δ 3.06 (s, 6H), 6.73 (d, J=9.0 Hz, 2H), 7.69 (s, 1H), 7.70 (s, 1H), 7.93 (d, J=9.0 Hz, 2H), 8.15 (s, 1H).

[0108] HRMS: m/z Calcd for C₁₅H₁₅N₂IS(MH⁺): 380.9922; Found: 380.9914.

[0109] Anal. (C₁₅H₁₄N₃IS): C, H, N.

EXAMPLE 2

2-[4'-(4''-Methylpiperazin-1-yl)-phenyl]-6-iodobenzothiazole, (6)

[0110] **2-[4'-(4''-Methylpiperazin-1-yl)-phenyl]-6-bromobenzothiazole (4):**

The procedure described above to prepare 1 was employed to give 57.2% of product 4 from 4-(4-methylpiperazin-1-yl)benzaldehyde (Tanaka, A., *et al.*, *J. Med. Chem.* 41:2390 (1998)) (204 mg, 1 mmol) and 5-bromo-2-amino-benzenethiol (204 mg, 1 mmol).

- [0111] ^1H NMR (200 MHz, CDCl_3): δ 2.38 (s, 3H), 2.60 (t, $J=5.0$ Hz, 4H), 3.38 (t, $J=5.0$ Hz, 4H), 6.96 (d, $J=8.9$ Hz, 2H), 7.54 (d,d, $J=8.5$, 1.9 Hz, 1H), 7.83 (d, $J=8.5$ Hz, 1H), 7.95 (d, $J=8.9$ Hz, 2H), 7.98 (s, 1H).
- [0112] HRMS: m/z Calcd for $\text{C}_{18}\text{H}_{19}\text{BrN}_3\text{S}(\text{MH}^+)$: 388.0483; Found: 388.0474.
- [0113] **2-4'-(4''-Methylpiperazin-1-yl)-phenyl]-6-tributylstannyl benzothiazole (5)**: The procedure described above to prepare 2 was employed, 5 was obtained in 23% yield from 4.
- [0114] ^1H NMR (200 MHz, CDCl_3): δ 0.89 (t, $J=7.2$ Hz, 9H), 1.06 (t, $J=8.2$ Hz, 6H), 1.30 (hex, $J=7.3$ Hz, 6H), 1.57 (pen, $J=7.2$ Hz, 6H), 2.38 (s, 3H), 2.60 (m, 4H), 3.36 (t, $J=5.0$ Hz, 4H), 6.96 (d, $J=8.9$ Hz, 2H), 7.52 (d, $J=7.9$ Hz, 1H), 7.93 (s, 1H), 7.95 (d, $J=7.9$ Hz, 1H), 7.98 (d, $J=8.9$ Hz, 2H).
- [0115] HRMS: m/z Calcd for $\text{C}_{30}\text{H}_{46}\text{N}_3\text{SSn}(\text{MH}^+)$: 600.2434; Found: 600.2449.
- [0116] **2-[4'-(4''-Methylpiperazin-1-yl)-phenyl]-6-iodobenzothiazole, (6)**: The same reaction as described above to prepare 3 was employed, 6 was obtained in 36% yield from 5.
- [0117] ^1H NMR (200 MHz, CDCl_3): δ 2.42 (s, 3H), 2.63 (t, $J=4.8$ Hz, 4H), 3.40 (t, $J=4.9$ Hz, 4H), 6.95 (d, $J=9.0$ Hz, 2H), 7.71 (s, 1H), 7.72 (s, 1H), 7.95 (d, $J=8.9$ Hz, 2H), 8.17 (t, $J=1.0$ Hz, 1H). HRMS: m/z Calcd for $\text{C}_{18}\text{H}_{19}\text{N}_3\text{IS}(\text{MH}^+)$: 436.0344; Found: 436.0364. Anal. ($\text{C}_{18}\text{H}_{18}\text{N}_3\text{SI}$): C, H, N.

EXAMPLE 3

Preparation of 6-Tributylstannyl-2-(4'-dimethylamino-)phenyl-imidazo[1,2a] pyridine (18)

6-Bromo-2-(4'-dimethylamino-)phenyl-imidazo[1,2-a]pyridine (17)

- [0118] A mixture of 2-bromo-4'-dimethylaminoacetophenone, (968 mg, 4 mmol) and 2-amino-5-bromo-pyridine (692 mg, 4 mmol) in EtOH (25 mL) was stirred under reflux for 2 hr. NaHCO_3 (500 mg) was added after the mixture was cooled

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down. The resulting mixture was stirred under reflux for 4.5hr. The mixture was cooled down, filtered to give 655 mg of product, **17** (52%).

¹H NMR (200 MHz, CDCl₃, δ): 3.00 (s, 6H), 6.78 (d, J=8.7 Hz, 2H), 7.17 (d, d, J=9.5, 1.7 Hz, 1H), 7.49 (d, J=9.5 Hz, 1H), 7.69 (s, 1H), 7.80 (d, J=8.7 Hz, 2H), 8.21 (d, d, J=1.7, 0.8 Hz, 1H). Anal.3a, (C₁₅H₁₄BrN₃)

6-Tributylstannyl-2-(4'-dimethylamino-)phenyl-imidazo[1,2-a]pyridine (18).

[0119] To a solution of 6-bromo-2-(4'-dimethylamino-)phenyl-imidazo[1,2-a]pyridine, **17**, (80 mg, 0.26 mmol) in 1,4-dioxane (10 mL) and triethylamine (2 mL) was added (Bu₃Sn)₂ (0.2 mL) in neat followed by Pd(Ph₃P)₄ (20 mg). The mixture was stirred at 90°C overnight. Solvent was removed and the residue was purified by PTLC (Hex:EtOAc=1:1 as developing solvent) to give 23 mg of product, **18** (17%).

¹H NMR (200 MHz, CDCl₃, δ): 0.90 (t, J=7.2 Hz, 9H), 1.10 (t, J=8.0 Hz, 6H), 1.33 (hex, J=7.1 Hz, 6H), 1.54 (pen, J=7.2 Hz, 6H), 3.00 (s, 6H), 6.78 (d, J=8.9 Hz, 2H), 7.11 (d, J=8.8 Hz, 1H), 7.57 (d, J=8.8 Hz, 1H), 7.71 (s, 1H), 7.84 (d, J=8.8 Hz, 2H), 7.95 (d, J=0.8 Hz, 1H). HRMS: m/z Calcd for C₂₇H₄₂N₃Sn(M++H): 528.2400; Found: 528.2402. Anal.4, (C₂₇H₄₁N₃Sn.2H₂O)

6-Iodo-2-(4'-dimethylamino-)phenyl-imidazo[1,2-a]pyridine, IMPY, (16)

[0120] A mixture of 2-bromo-4'-dimethylaminoacetophenone, (484 mg, 2 mmol) and 2-amino-5-iodo-pyridine (440 mg, 2 mmol) in EtOH (25 mL) was stirred under reflux for 2 hr. NaHCO₃ (250 mg) was added after the mixture was cooled down. The resulting mixture was stirred under reflux for 4hr. The mixture was cooled down, filtered to give 348 mg of product, **3b** (48%).

¹H NMR (200 MHz, CDCl₃, δ): 3.00 (s, 6H), 6.77 (d, J=8.8 Hz, 2H), 7.27 (d, d, J=9.4, 1.5 Hz, 1H), 7.38 (d, J=9.5 Hz, 1H), 7.66 (s, 1H), 7.79 (d, J=8.8 Hz, 2H), 8.32 (d, J=0.7 Hz, 1H). Anal.3b, (C₁₅H₁₄IN₃).

EXAMPLE 4

Preparation of radioiodinated ligand: [¹²⁵I]IMPY, [¹²⁵I]18****

[0121] The compound, [125 I]18, was prepared using iododestannylation reactions with tributyltin precursor 17. Hydrogen peroxide (50 μ L, 3% w/v) was added to a mixture of 50 μ L of the correspondent tributyltin precursor (1 μ g/ μ L EtOH), 50 μ L of 1N HCl and [$^{125/123}$ I]NaI (1-5 mCi) in a sealed vial. The reaction was allowed to proceed for 10 min at room temperature and terminated by addition of 100 μ L of sat. NaHSO₃. The reaction mixture was either directly extracted (styrylbenzenes) with ethylacetate (3x1 mL) or extracted after neutralization with saturated sodium bicarbonate solution (thioflavins). The combined extracts were evaporated to dryness. For styrylbenzenes the residues were dissolved in 100 μ L of EtOH and purified by HPLC using a reverse phase column (Waters ubondpad, 3.9 x 300 mm) with an isocratic solvent of 65 % acetonitrile-35 % trifluoroacetic acid (0.1%) in a flow rate of 0.8 mL/min. Thioflavins were purified on a C4 column (Phenomenex Inc., Torrance, CA) eluted with an isocratic solvent of 80 % acetonitrile-20 % 3,3-dimethyl-glutaric acid (5 mM, pH 7.0) in a flow rate of 0.8 mL/min. The desired fractions containing the product were collected, condensed and re-extracted with ethylacetate. The no-carrier-added products were evaporated to dryness and re-dissolved in 100% EtOH (1 μ Ci/ μ L). The final 125 I 18, with a specific activity of 2,200Ci/mmol and a greater than 95% radiochemical purity, were stored at -20 °C up to 6 weeks for in vitro binding and autoradiography studies.

EXAMPLE 5

Partition Coefficient determination

[0122] Partition coefficients were measured by mixing the [125 I]tracer with 3 g each of 1-octanol and buffer (0.1 M phosphate, pH 7.4) in a test tube. The test tube was vortexed for 3 min at room temperature, followed by centrifugation for 5 min. Two weighed samples (0.5 g each) from the 1-octanol and buffer layers were counted in a well counter. The partition coefficient was determined by calculating the ratio of cpm/g of 1-octanol to that of buffer. Samples from the 1-octanol layer were re-partitioned until consistent partitions of coefficient values were obtained. The measurement was done in triplicate and repeated three times.

EXAMPLE 6

Binding assays using aggregated A β (1-40) or A β (1-42) peptide in solution

[0123] The solid forms of peptides A β (1-40) and A β (1-42) were purchased from Bachem (King of Prussia, PA). Aggregation of peptides were carried out by gently dissolving the peptide [0.5 mg/mL for A β (1-40) and 0.25 mg/mL for A β (1-42) in a buffer solution (pH 7.4) containing 10 mM sodium phosphate and 1mM EDTA. The solutions were incubated at 37°C for 36-42 h with gentle and constant shaking. Binding studies were carried out in 12 x 75 mm borosilicate glass tubes according to the procedure described with some modifications (Klunk, W. E., *et al.*, *Biol. Psychiatry* 35:627 (1994)). Aggregated fibrils (10-50 nM in the final assay mixture) were added to the mixture containing 50 ml of radioligands (0.01-0.5 nM) in 40% EtOH and 10 % EtOH in a final volume of 1 mL for saturation studies. Nonspecific binding was defined in the presence of 2 mM thioflavin T for thioflavins. For inhibition studies, 1mL of the reaction mixture contained 40 ml of inhibitors (10-5-10-10 M in 10 % EtOH) and 0.05 nM radiotracer in 40 % EtOH. The mixture was incubated at room temperature for 3 h and the bound and the free radioactivity were separated by vacuum filtration through Whatman GF/B filters using a Brandel M-24R cell harvester followed by 2 x 3 mL washes of 10% ethanol at room temperature. Filters containing the bound I-125 ligand were counted in a gamma counter (Packard 5000) with 70% counting efficiency. The results of saturation and inhibition experiments were subjected to nonlinear regression analysis using software EBDA52 by which K_d and K_i values were calculated. Additional K_i values for compounds of the invention are provided in Fig. 1A and Fig. 1B.

TABLE 1

Inhibition constants (K_i , nM) of compounds on ligand binding to aggregates of $A\beta(1-40)$ and $A\beta(1-42)$ at 25°C

	Aggregates of $A\beta$ (1-40)	Aggregates of $A\beta$ (1-42)
Compounds	vs [^{125}I]3	vs [^{125}I]3
Chrysamine G	>1,000	>2,000
Thioflavin T	116 \pm 20	294 \pm 40
1	1.9 \pm 0.3	0.8 \pm 0.3
4	1.6 \pm 0.5	5.0 \pm 0.8
3	0.9 \pm 0.2	2.2 \pm 0.4
6a	5.4 \pm 0.7	6.4 \pm 0.7

Values are the mean \pm SEM of three independent experiments, each in duplicates.

EXAMPLE 7

In vivo biodistribution of new probes in normal mice

[0124] While under ether anesthesia, 0.15 mL of a saline solution containing labeled agents (5-10 mCi) was injected directly into the tail vein of ICR mice (2-3 month-old, average weight 20-30 g). The mice were sacrificed by cardiac excision at various time points post injection. The organs of interest were removed and weighed, and the radioactivity was counted with an automatic gamma counter (Packard 5000). The percentage dose per organ was calculated by a comparison of the tissue counts to suitably diluted aliquots of the injected material. Total activities of blood and muscle were calculated under the assumption that they were 7% and 40% of the total body weight, respectively.

TABLE 2

[¹²⁵I] Compound 3 (PC=70)

Organ	2 min	30 min	60 min	6 h	24 h
Blood	15.74 ± 6.06	3.26 ± 0.05	3.79 ± 0.19	1.44 ± 0.05	0.29 ± 0.09
Heart	1.79 ± 0.39	0.20 ± 0.01	0.17 ± 0.02	0.05 ± 0.01	0.01 ± 0.00
Liver	31.62 ± 2.38	10.93 ± 2.34	9.21 ± 3.05	1.52 ± 0.30	0.30 ± 0.07
Brain	0.67 ± 0.11	0.97 ± 0.29	1.57 ± 0.24	0.65 ± 0.11	0.04 ± 0.01

[¹²⁵I] Compound 6a (PC= 312)

Organ	2 min	30 min	60 min	6 h	24 h
Blood	8.02 ± 0.82	5.15 ± 0.23	4.16 ± 0.18	1.49 ± 0.26	0.41 ± 0.09
Heart	2.19 ± 0.43	0.69 ± 0.02	0.66 ± 0.06	0.22 ± 0.06	0.08 ± 0.01
Liver	28.84 ± 3.77	21.22 ± 5.86	17.20 ± 2.49	5.79 ± 1.24	3.05 ± 0.87
Brain	1.50 ± 0.10	1.59 ± 0.19	1.89 ± 0.43	1.08 ± 0.08	0.91 ± 0.08

[¹²⁵I] Compound 8 (PC= 124)

Organ	2 min	30 min	60 min	6 h	24 h
Blood	4.31 ± 0.34	2.80 ± 0.45	2.92 ± 0.18	2.23 ± 0.53	1.68 ± 0.56
Heart	1.20 ± 0.18	0.19 ± 0.05	0.11 ± 0.02	0.05 ± 0.00	0.02 ± 0.00
Liver	25.04 ± 2.45	17.45 ± 2.01	5.57 ± 0.39	1.08 ± 0.11	0.42 ± 0.08
Brain	1.43 ± 0.23	2.08 ± 0.03	1.26 ± 0.10	0.12 ± 0.02	0.01 ± 0.00

[¹²⁵I]Compound 19 (PC=100)

Organ	2 min	30 min	1 hr	2 hr	6 hr	24 hr
BLOOD	6.41 ± 0.77	2.44 ± 0.36	2.50 ± 0.11	1.82 ± 0.21	1.40 ± 0.27	0.18 ± 0.02
HEART	0.79 ± 0.14	0.16 ± 0.02	0.11 ± 0.02	0.08 ± 0.01	0.04 ± 0.01	0.01 ± 0.00
MUSCLE	13.81 ± 3.44	6.08 ± 0.59	5.03 ± 1.03	2.96 ± 0.84	1.46 ± 0.42	0.27 ± 0.11
LUNG	1.56 ± 0.33	0.31 ± 0.07	0.24 ± 0.08	0.20 ± 0.05	0.12 ± 0.05	0.05 ± 0.03
KIDNEY	4.75 ± 0.49	1.51 ± 0.27	1.17 ± 0.29	0.53 ± 0.05	0.25 ± 0.05	0.05 ± 0.01
SPLEEN	0.40 ± 0.06	0.09 ± 0.02	0.08 ± 0.01	0.05 ± 0.01	0.04 ± 0.01	0.01 ± 0.00
LIVER	20.88 ± 2.63	6.32 ± 0.55	5.88 ± 0.85	2.90 ± 0.21	1.54 ± 0.08	0.61 ± 0.11
SKIN	5.72 ± 0.90	4.69 ± 1.06	4.28 ± 0.25	3.14 ± 0.51	2.19 ± 0.63	0.22 ± 0.06
BRAIN	2.88 ± 0.25	0.26 ± 0.00	0.21 ± 0.03	0.14 ± 0.03	0.06 ± 0.02	0.02 ± 0.00

% dose/organ, average of 3 mice ± SD; Average organ weights are: blood, 2 g; muscle, 12 g; liver, g; brain 0.4 g, from which the %dose/g value for each organ or tissue can be calculated.

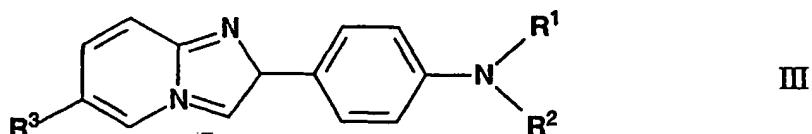
*(% dose/organ, avg of 3 or 4 mice ± SD)

[0125] Having now fully described this invention, it will be understood to those of ordinary skill in the art that the same can be performed within a wide and equivalent range of conditions, formulations, and other parameters without

affecting the scope of the invention or any embodiment thereof. All patents, patent applications, and publications cited herein are fully incorporated by reference herein in their entirety.

WHAT IS CLAIMED IS:

1. A compound of Formula III:



or a pharmaceutically acceptable salt thereof, wherein

R^3 is Br, I, F, ^{125}I , ^{131}I , ^{123}I , ^{18}F , ^{76}Br , ^{77}Br or $\text{Sn}(\text{alkyl})_3$; and

R^1 and R^2 are independently hydrogen, C_{1-4} alkyl, C_{2-4} aminoalkyl, C_{1-4} haloalkyl, haloarylalkyl, or R^1 and R^2 are taken together with the nitrogen to which they are attached to form a 5- to 7-member heterocyclic ring optionally having O, S or NR^5 in said ring, where

R^5 is hydrogen or C_{1-4} alkyl.

2. A compound of claim 1, wherein R^3 is ^{125}I , ^{131}I , ^{123}I , ^{18}F , ^{76}Br , or ^{77}Br .

3. A compound of claim 2, wherein:

R^1 and R^2 are independently selected from hydrogen, C_{1-4} alkyl, C_{1-4} haloalkyl, or 4-fluorobenzyl.

4. A compound of claim 1, wherein:

R^3 is ^{123}I or ^{125}I ; and

R^1 and R^2 are both methyl.

5. A compound of claim 1, wherein:

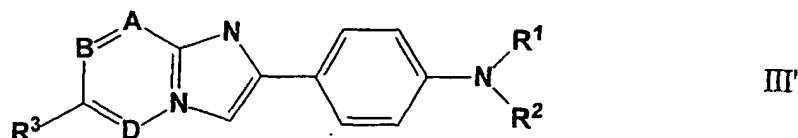
R^3 is $\text{Sn}(\text{alkyl})_3$; and

R^1 and R^2 are independently hydrogen, C_{1-4} alkyl, C_{1-4} haloalkyl, or 4-fluorobenzyl.

6. A compound of claim 5, wherein R^1 and R^2 are C_{1-4} alkyl.

7. A compound of claim 6, wherein R^1 and R^2 are methyl.

8. A compound of Formula III':



or a pharmaceutically acceptable salt thereof, wherein

A, B and D are CH or N,

provided that no more than two of A, B and D is N;

R^3 is Br, I, F, ^{125}I , ^{131}I , ^{123}I , ^{18}F , ^{76}Br , ^{77}Br , haloalkyl, $\text{Sn}(\text{alkyl})_3$ or -L-Ch;

R^1 and R^2 are independently hydrogen, C_{1-4} alkyl, C_{2-4} aminoalkyl, C_{1-4} haloalkyl, haloarylalkyl, -L-Ch, or R^1 and R^2 are taken together with the nitrogen to which they are attached to form a 5- to 7-member heterocyclic ring optionally having O, S or NR^5 in said ring, where

R^5 is hydrogen or C_{1-4} alkyl;

L is a covalent bond or linking group, such as $-(\text{CH}_2)_n-$, or $-(\text{CH}_2)_n-\text{C}(\text{O})-$ where

n is 0-5; and

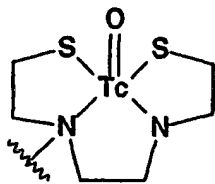
Ch is a tetradentate ligand capable of complexing with a metal;

with the proviso that only one of R^1 , R^2 and R^3 can be -L-Ch.

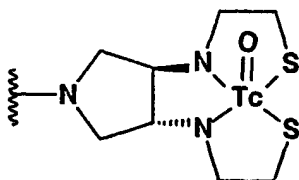
-46-

9. A compound of claim 8, wherein A and B are CH; and D is N.
10. A compound of claim 8, wherein A and D are CH; and B is N.
11. A compound of claim 8, wherein B and D are CH; and A is N.
12. A compound of claim 9, 10 or 11, wherein R¹ and R² are independently hydrogen or C₁₋₄ alkyl.
13. A compound of claim 12, wherein R¹ and R² are both methyl.
14. A compound of claim 13, wherein R³ is Br, I, F, ¹²⁵I, ¹³¹I, ¹²³I, ¹⁸F, ⁷⁶Br, ⁷⁷Br, ¹⁸F/fluoro(C₁₋₅)alkyl or Sn(alkyl)₃.
15. A compound of claim 14, wherein R³ is ¹⁸F/fluoromethyl, ¹⁸F/fluoroethyl, ¹⁸F/fluoropropyl, ¹⁸F/fluorobutyl, or ¹⁸F/fluoropentyl.
16. A compound of claim 9, 10 or 11 wherein R³ is L-Ch.

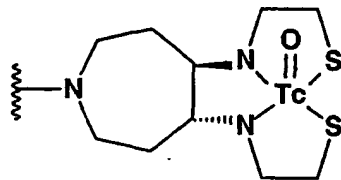
17. A compound of claim 16, wherein Ch is selected from the group consisting of:



VIII

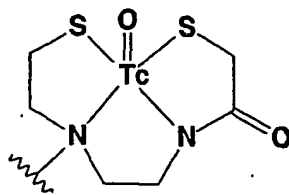


IX



X

and

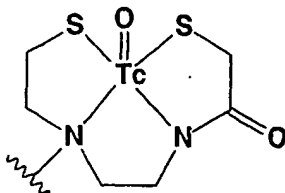


XI

; and

n is zero.

18. A compound of claim 17, wherein Ch is:



XI

-48-

19. A compound of claim 18, wherein R^1 and R^2 are independently hydrogen or C_{1-4} alkyl.

20. A compound of claim 19, wherein R^1 and R^2 are both methyl.

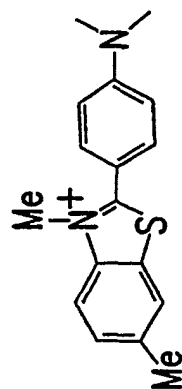
21. A pharmaceutical composition, comprising a compound of any one of claims 1-4 or 8-20; and
a pharmaceutically acceptable excipient or diluent.

22. A diagnostic composition for imaging amyloid deposits, comprising a radiolabeled compound of any one of claims 2-4 or 14-20; and
a pharmaceutically acceptable excipient or diluent.

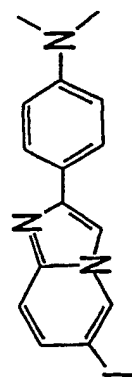
23. A method of inhibiting amyloid plaque aggregation in a mammal, comprising administering a composition of claim 21 in an amount effective to inhibit amyloid plaque aggregation.

24. A method of imaging amyloid deposits, comprising:

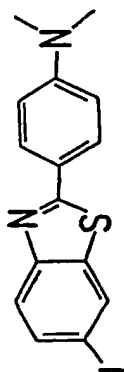
- a. introducing into a mammal a detectable quantity of a diagnostic composition of claim 22; and
- b. allowing sufficient time for the labeled compound to become associated with amyloid deposits; and
- c. detecting the labeled compound associated with one or more amyloid deposits.



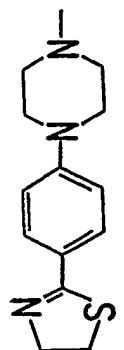
THIOFLAVIN T



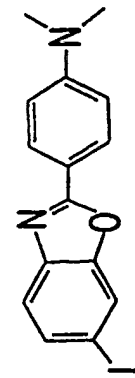
K-01-16



K-107
(TZDM)



K-108
(TZPI)



K-096

K_i OF THE CORRESPONDING BROMO- AND IODO- COMPOUNDS (INHIBITION ON BINDING TO Aβ (1-40) AGGREGATES VS ¹²⁵I-TZDM)

Br- 10.3 nM

1.9nM

0.9 nM

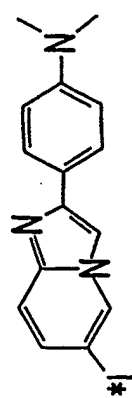
NA

I- 15.0 nM

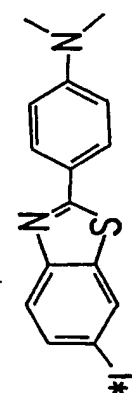
1.6nM

5.4 nM

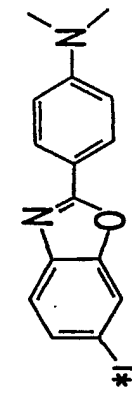
0.8 nM



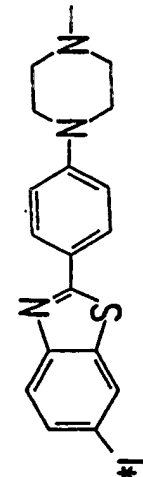
I-K-089



I-K-074
(TZDM)



I-K-008



I-K-078
(TZPI)

FIG. 1A

SUBSTITUTE SHEET (RULE 26)

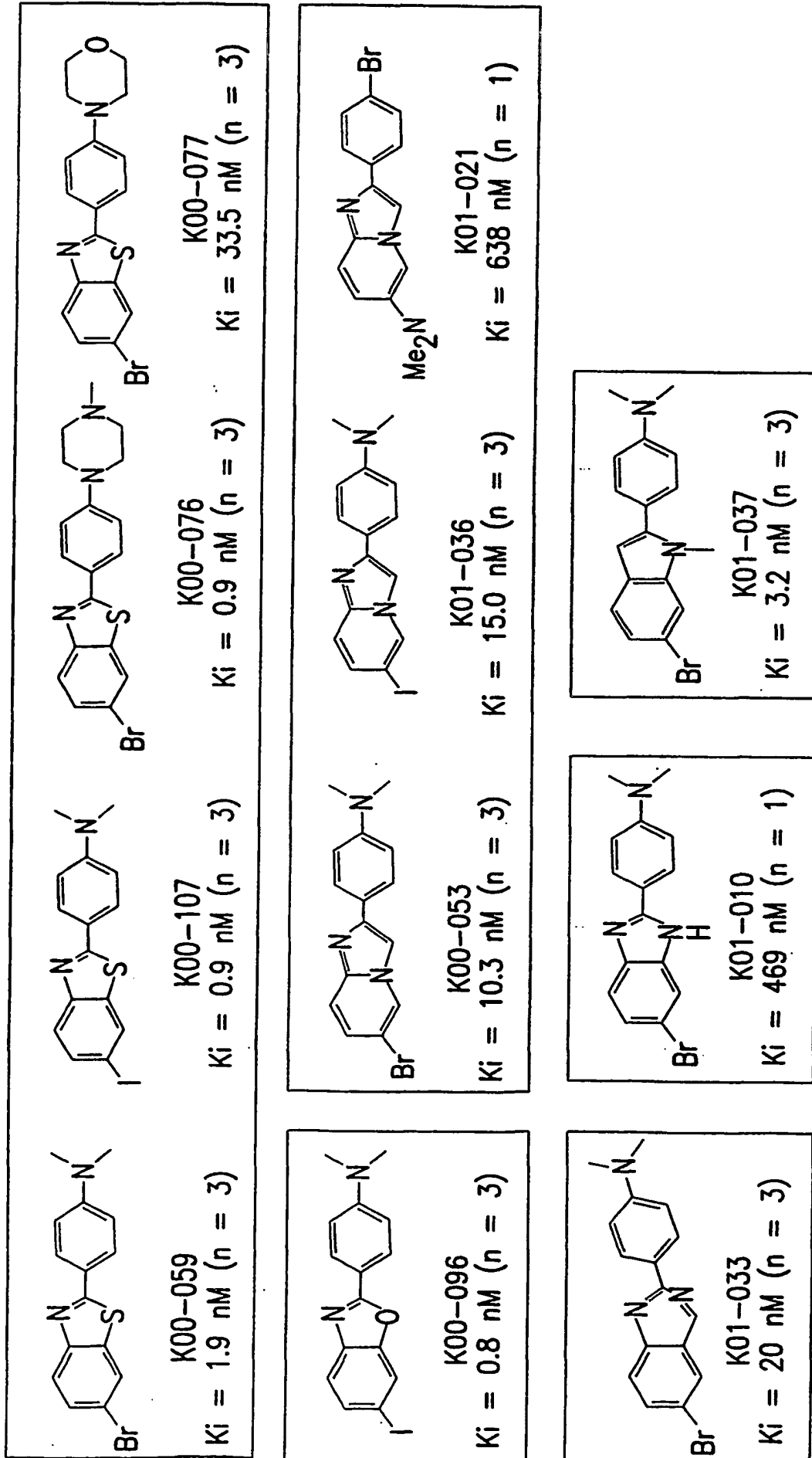


FIG. 1B



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31 October 2002 (31.10.2002)

PCT

(10) International Publication Number
WO 02/085903 A3

(51) International Patent Classification⁷: **C07D 471/04**,
C07F 7/22, 13/00, A61K 49/00, 51/00, 31/437, A61P
25/28 // (C07D 471/04, 235:00, 221:00)

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(25) Filing Language: English

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(30) Priority Data:
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N.W., Washington, DC 20005-3934 (US).

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU,
AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU,
CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH,
GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC,
LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW,
MX, MZ, NO, NZ, OM, PH, PL, PT, RO, RU, SD, SE, SG,
SI, SK, SL, TJ, TM, TN, TR, TT, TZ, UA, UG, UZ, VN,
YU, ZA, ZM, ZW.

(84) Designated States (*regional*): ARIPO patent (GH, GM,
KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW),
Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),
European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR,
GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent
(BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR,
NE, SN, TD, TG).

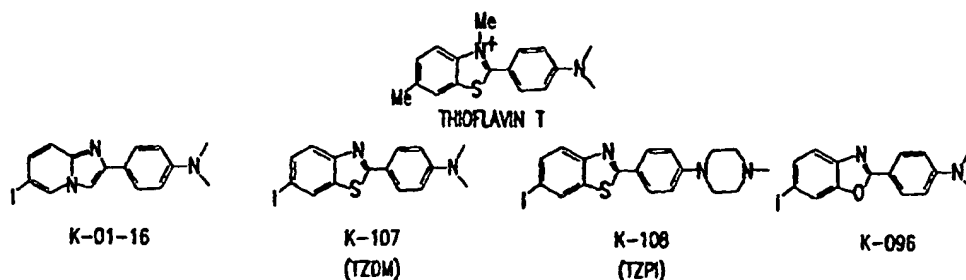
Published:

— with international search report

(88) Date of publication of the international search report:
27 February 2003

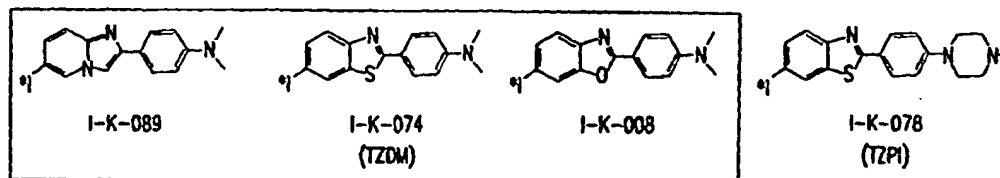
For two-letter codes and other abbreviations, refer to the "Guid-
ance Notes on Codes and Abbreviations" appearing at the begin-
ning of each regular issue of the PCT Gazette.

(54) Title: AMYLOID PLAQUE AGGREGATION INHIBITORS AND DIAGNOSTIC IMAGING AGENTS



K_i OF THE CORRESPONDING BROMO- AND IODO- COMPOUNDS (INHIBITION ON BINDING TO A β (1-40)
AGGREGATES VS 125I-TZDM)

Br-	10.3 nM	1.9nM	0.9 nM	NA
I-	15.0 nM	1.6nM	5.4 nM	0.8 nM



(57) Abstract: This invention relates to a method of imaging amyloid deposits and to labeled compounds, and methods of making labeled compounds useful in imaging amyloid deposits. This invention also relates to compounds, and methods of making compounds for inhibiting the aggregation of amyloid proteins to form amyloid deposits, and a method of delivering a therapeutic agent to amyloid deposits.

INTERNATIONAL SEARCH REPORT

International application No

PCT/US 02/12626

A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 C07D471/04 C07F7/22 C07F13/00 A61K49/00 A61K51/00
 A61K31/437 A61P25/28 //(C07D471/04,235:00,221:00)

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 C07D C07F A61K A61P

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, CHEM ABS Data

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	WO 97 41856 A (BRIGHAM & WOMENS HOSPITAL ; MASSACHUSETTS INST TECHNOLOGY (US)) 13 November 1997 (1997-11-13) claims 1,3,24,30,75	8,17,21, 22
A	EP 0 659 418 A (LILLY CO ELI) 28 June 1995 (1995-06-28) claims 1,6	1,22

☐ Further documents are listed in the continuation of box C.


Patent family members are listed in annex.

* Special categories of cited documents:

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
- *L* document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

- *T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *G* document member of the same patent family

Date of the actual completion of the international search

4 November 2002

Date of mailing of the international search report

13/11/2002

Name and mailing address of the ISA

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Authorized officer

Alfaro Faus, I

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☒ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:

Although claims 23 and 24 are directed to a method of treatment of the human/animal body, the search has been carried out and based on the alleged effects of the compound/composition.
2. ☐ Claims Nos.:
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☐ No protest accompanied the payment of additional search fees.

INTERNATIONAL SEARCH REPORT

Information on patent family members

Internati

Application No

PCT/US 02/12626

Patent document cited in search report		Publication date	Patent family member(s)	Publication date
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